

JOURNEYMAN STUDY GUIDE 3D PRINTING & ADDITIVE MANUFACTURING YEAR 1

**250 EXAM PREP QUESTIONS,
WITH EXPLAINED ANSWERS**



APPRENTICES | INSTRUCTORS | INSTITUTES

JourneymanStudyGuide.com

UNITY CREST SOLUTIONS INC.

Who Is Journeyman Study Guide For?

Welcome to *Journeyman Study Guide*—your key to unlocking success in your trade, earning the recognition you deserve, and building a solid career in America. Whether you're an apprentice just starting out, a seasoned professional, or someone new to the country and adjusting to U.S. trade standards, this guide is designed to complement your learning and support you along the way. While it provides valuable insights and resources, it's not a substitute for official materials required for certification.

How We Help You Succeed

1. *Apprentices*: Looking to kickstart your career? Our study guides and practice tests will help you build the foundational skills you need to succeed.
2. *Tradespeople*: New to the U.S. or advancing in your career? We offer detailed questions, answers, and explanations to help you understand industry standards and excel in your work.
3. *Instructors*: Need reliable teaching tools? Our question banks and online tests are great for guiding your students through trade concepts and preparing them for certification.
4. *Educational Institutions*: Looking for tailored materials? Our study guides, quizzes, and exams are designed to fit into your existing curriculum, offering valuable resources for students.
5. *Unions*: Searching for effective ways to train your members? Our easy-to-follow format ensures that each member gains the knowledge they need to thrive in their trade.

What Journeyman Study Guide Offers:

1. *Tailored Study Guides*: Access the core knowledge you need, whether you're preparing for your exam, familiarizing yourself with U.S. trade standards, or simply refining your trade skills.
2. *Real-World Practice Tests*: Simulate actual exam conditions with online tests that help you measure your progress and improve your job-ready skills.
3. *Skill-Building Question Banks*: Strengthen your understanding with questions that not only prepare you for the exam but also help you master key concepts in your day-to-day work.
4. *In-Depth Explanations*: Get detailed explanations for each answer, helping you understand not just how, but why, the answers are correct—improving both test results and practical knowledge.
5. *Additional Learning Resources*: Dive into supplementary guides on topics like math, safety protocols, and management strategies that are valuable for both certification and long-term career growth.



Tools for Your Success

Each of these resources is crafted to ensure you're fully prepared for your Journeyman exam and ready to excel in your trade. From gaining core knowledge with our tailored study guides to testing your skills with real-world practice exams, we provide everything you need to boost your understanding. Our in-depth explanations clarify key concepts, while additional learning resources like math, safety, and management guides give you the tools to succeed in your career and continue growing as a tradesperson.

How to Use This Guide

The *Journeyman Study Guide* is a *helpful tool* designed to complement your preparation for certification exams. While it includes practice questions, explanations, and supplementary resources, it's important to use this guide *alongside your official study materials* and hands-on training. The more you combine this guide with your practical experience and state-approved coursework, the better prepared you'll be for both your exam and your career in the trade.

Ready to Take the First Step Toward Success?

Don't let anything hold you back. Visit JourneymanStudyGuide.com to unlock the resources that will elevate your skills, boost your confidence, and secure the income and recognition you deserve. Whether you're an apprentice, a tradesperson, or an instructor, our *online tests, questions and answers, and detailed explanations* are designed to help you at every stage of your career. *Remember, this guide is a tool to help you succeed—it works best when paired with hands-on learning and official materials.*

Thousands of tradespeople have already transformed their careers, increased their income, and improved their lives with the *Journeyman Study Guide*.

Don't wait—join them today and take the next step toward your success!



Why Journeyman Study Guide?

We're committed to making trade education *accessible, flexible, and affordable* to anyone in America. You don't need to worry about the high cost of learning—we believe nothing should stop you from earning top wages in your trade.

This guide isn't just a quick fix—it's a tool designed to *highlight your strengths, pinpoint areas for improvement, and focus your efforts* where they matter most. Whether you choose our *online tests, questions and answers, or detailed explanations*, you'll get the right tools to prepare for whatever challenges lie ahead. *However, it's not a replacement for official training or certification resources.*

Success Stories from Real People

We've helped thousands of tradespeople—apprentices, seasoned professionals, and those new to America—gain the confidence and skills needed to pass their exams and advance their careers.

Here's what some of our users have to say:

"The *online tests* in the Journeyman Study Guide were a game-changer. They gave me a clear sense of what to expect on the exam, and the *questions and answers* helped me focus on exactly what I needed to improve, especially in areas I had struggled with before."

— Jessica Taylor, Apprentice Ironworker

"Journeyman's *questions, answers, and explanations* made it easier for me to understand the trade standards here in the U.S. The *detailed explanations* filled gaps in my knowledge and gave me the confidence to pass my exams."

— Carlos Ramirez, Electrician, originally from Mexico

"As a union instructor, I rely on the *Journeyman Study Guide's question and answer sections* to reinforce my students' learning. The *online tests* are a great way to track their progress and make sure they're ready for the real exam."

— John Davis, Union Welding Instructor

Ready to Start Your Own Success Story?

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What This Book Will Teach You

This isn't just about reading and memorizing; it's about *preparing* you for real-world challenges. At Journeyman Study Guide, we've helped thousands of people pass their exams and advance their careers. But the truth is—success takes more than book smarts. Here's what you need to know:

1. *It's not easy:* Becoming a certified journeyman requires hard work, patience, and a real dedication to learning. This guide will help you navigate the complexity, but the journey itself requires you to commit to the process. At the end, you'll not only have earned your certification but also be in a stronger position for long-term success in your career.
2. *You will need to put in effort:* Our practice tests, questions, and explanations are incredibly useful, but they can only get you so far without your own effort. You need to engage with the material and be prepared to revisit concepts to fully understand them. This preparation will also help you manage test anxiety and give you the tools to stay focused and confident when exam day comes.
3. *It's hands-on:* While this guide provides the foundational knowledge and key concepts, your true growth comes from hands-on experience in the trade. This guide is designed to complement that experience and help you feel more prepared on the job. By understanding the 'why' behind the work, you'll find yourself better equipped for both the exam and your everyday trade responsibilities.

Our *online tests and question and answer sections* are here to help you feel confident, prepared, and capable, but remember—they're meant to *complement*, not replace, the hands-on training you'll need to master your trade and succeed in certification.

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Before you dive into the resources, it's important to know that *Journeyman Study Guide* is a *helpful tool* designed to prepare you for your exam by offering practice questions, answers, and explanations similar to what you may encounter. However, *state requirements vary*, and this guide should be used *alongside official state or industry resources* to ensure you're fully prepared.



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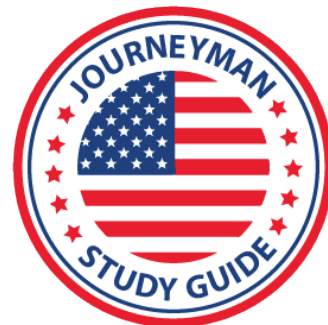
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SNOW STUDS QUEST



Year1: 3D Printing & Additive Manufacturing

Subject 3: Materials in 3D Printing

1. What is PLA in 3D printing?

- a) Popular biodegradable plastic
- b) Expensive composite material
- c) Standard resin type
- d) Complex metal alloy

Correct Answer: a) Popular biodegradable plastic

Explanation: PLA, or Polylactic Acid, is a widely used biodegradable plastic in 3D printing. It is derived from renewable resources, such as corn starch or sugarcane. Its ease of use, lower printing temperature, and environmental friendliness make it a popular choice for beginners and educational purposes in 3D printing applications.

2. Which material is known for high strength?

- a) Titanium
- b) PVC
- c) ABS
- d) PLA

Correct Answer: a) Titanium

Explanation: Titanium is a metal known for its exceptional strength-to-weight ratio and corrosion resistance. In 3D printing, titanium is often used in aerospace and medical applications where high strength and lightweight properties are critical. Its ability to be printed in complex geometries enhances its utility in these advanced fields.

3. What does ABS stand for?

- a) Acrylonitrile Butadiene Styrene
- b) Acrylate Butadiene Styrene
- c) Amorphous Biodegradable Styrene
- d) Alkaline Butylene Styrene

Correct Answer: a) Acrylonitrile Butadiene Styrene

Explanation: ABS stands for Acrylonitrile Butadiene Styrene, a common thermoplastic used in 3D printing. It is known for its toughness and impact resistance, making it suitable for functional prototypes and end-use parts. However, it requires a heated bed during printing to prevent warping, which can occur when cooling rapidly.



4. Which material is often used for prototypes?

- a) Nylon
- b) PETG
- c) PLA
- d) Steel

Correct Answer: c) PLA

Explanation: PLA is commonly used for prototyping due to its ease of printing and good surface finish. Its lower melting temperature makes it accessible for beginners and allows for rapid iteration in design processes. While it may not have the durability of some other materials, it is suitable for initial concept models.

5. What is a composite material?

- a) Single material type
- b) Non-recyclable substance
- c) Mixture of two materials
- d) Only metal-based

Correct Answer: c) Mixture of two materials

Explanation: A composite material is created by combining two or more distinct materials to achieve desired properties that are not present in the individual components. In 3D printing, composites often include a base polymer mixed with fibers or particles, enhancing strength, stiffness, or thermal resistance, which is useful in specialized applications.

6. Which material is flexible for 3D printing?

- a) PLA
- b) ABS
- c) Wood
- d) TPU

Correct Answer: d) TPU

Explanation: TPU, or Thermoplastic Polyurethane, is a flexible material used in 3D printing that allows for the production of soft, rubber-like objects. Its elasticity makes it ideal for applications such as phone cases, footwear, and seals. TPU's characteristics enable it to absorb shocks and withstand wear and tear effectively.



7. What is a common safety concern with ABS?

- a) Low melting point
- b) Difficult to print
- c) High cost
- d) Toxic fumes when heated

Correct Answer: d) Toxic fumes when heated

Explanation: When heated, ABS can release toxic fumes, including styrene, which can be harmful if inhaled. It is essential to use proper ventilation or an enclosed printer with a filtration system when printing with ABS to minimize exposure to these fumes. This ensures a safer working environment during the 3D printing process.

8. What is Nylon commonly used for?

- a) Rigid structures
- b) Decorative items
- c) Low-strength applications
- d) High-strength parts

Correct Answer: d) High-strength parts

Explanation: Nylon is a strong and durable material commonly used in 3D printing for applications requiring high strength, flexibility, and wear resistance. It is often used for functional prototypes, mechanical parts, and industrial applications. Its excellent mechanical properties make it suitable for components like gears and bearings.

9. Which plastic is known for moisture resistance?

- a) PLA
- b) PETG
- c) ABS
- d) PVC

Correct Answer: b) PETG

Explanation: PETG, or Polyethylene Terephthalate Glycol, is known for its moisture resistance and durability. It is a popular choice in 3D printing for items that may come into contact with water or humidity. PETG is also easy to print and combines the strength of ABS with the ease of PLA, making it versatile for various applications.



10. What is a safety measure when printing?

- a) Print near food
- b) Avoid using gloves
- c) Ensure good ventilation
- d) Use open flames

Correct Answer: c) Ensure good ventilation

Explanation: Ensuring good ventilation is a critical safety measure when 3D printing, especially with materials like ABS that may emit toxic fumes. Adequate airflow helps to disperse any harmful gases released during the printing process, reducing the risk of inhalation and protecting the health of individuals in the workspace.

11. What is the main property of metals in printing?

- a) Low density
- b) High reactivity
- c) High thermal stability
- d) Flexibility

Correct Answer: c) High thermal stability

Explanation: Metals used in 3D printing possess high thermal stability, making them suitable for applications that require resistance to heat and wear. This property is crucial for industries like aerospace and automotive, where components are subjected to extreme conditions. The ability to maintain structural integrity under heat enhances the performance of metal parts.

12. What is a disadvantage of using PLA?

- a) Brittle under stress
- b) High melting point
- c) Difficult to print
- d) Expensive material

Correct Answer: a) Brittle under stress

Explanation: One disadvantage of PLA is that it can be brittle under stress, which means it may not withstand heavy loads or impacts well compared to other materials like ABS or Nylon. This characteristic limits its use in functional parts that require durability and resilience, making it more suitable for decorative or low-stress applications.



13. Which composite material is popular in 3D printing?

- a) Wood-based materials
- b) Pure metal
- c) Carbon fiber-reinforced plastics
- d) Glass-only composites

Correct Answer: c) Carbon fiber-reinforced plastics

Explanation: Carbon fiber-reinforced plastics are popular composite materials used in 3D printing due to their high strength-to-weight ratio and stiffness. These composites can enhance the mechanical properties of standard thermoplastics, making them ideal for applications requiring lightweight yet strong parts, such as in the aerospace and automotive industries.

14. What is important when handling powders?

- a) Print without training
- b) Use appropriate PPE
- c) No personal protective equipment
- d) Avoid all safety measures

Correct Answer: b) Use appropriate PPE

Explanation: When handling powder materials in 3D printing, such as metal or polymer powders, it is important to use appropriate personal protective equipment (PPE) to minimize health risks. PPE may include gloves, masks, and goggles to protect against inhalation of fine particles, skin contact, and eye exposure, ensuring a safe working environment.

15. Which property is crucial for medical applications?

- a) Shape
- b) Color
- c) Biocompatibility
- d) Cost

Correct Answer: c) Biocompatibility

Explanation: Biocompatibility is a crucial property for materials used in medical applications, such as implants and prosthetics. Materials must be compatible with biological tissues to avoid adverse reactions when implanted in the human body. This characteristic ensures the safety and effectiveness of medical devices manufactured through 3D printing techniques.



16. Which material is best for high-temperature applications?

- a) PLA
- b) Polycarbonate
- c) Nylon
- d) Wood

Correct Answer: b) Polycarbonate

Explanation: Polycarbonate is an excellent choice for high-temperature applications due to its high glass transition temperature and impact resistance. It can withstand heat better than many other common 3D printing materials, making it suitable for parts exposed to elevated temperatures, such as in automotive or industrial applications.

17. What does SLS stand for in printing?

- a) Selective Laser Sintering
- b) Standard Laser Shaping
- c) Simple Layering System
- d) Solid Layering Structure

Correct Answer: a) Selective Laser Sintering

Explanation: SLS stands for Selective Laser Sintering, a 3D printing technology that uses a laser to fuse powdered material, creating solid structures. This process allows for the production of complex geometries and is commonly used with materials like nylon and metals. SLS is ideal for rapid prototyping and production of functional parts.

18. What is a benefit of using 3D printing?

- a) Lower raw material costs
- b) High waste generation
- c) Limited design flexibility
- d) Slow production rates

Correct Answer: a) Lower raw material costs

Explanation: A significant benefit of using 3D printing is the lower raw material costs compared to traditional manufacturing methods. 3D printing allows for additive manufacturing, which uses only the necessary material for the part, minimizing waste. This efficiency can lead to cost savings, especially in low-volume production and prototyping.



19. Which material is widely used for dental applications?

- a) PLA
- b) Nylon
- c) Resin
- d) Gypsum

Correct Answer: c) Resin

Explanation: Resin is widely used in dental applications for 3D printing because it allows for the creation of highly detailed and accurate dental models, prosthetics, and orthodontic devices. Its ability to capture fine details makes it ideal for producing precise components required in dental practices, enhancing patient outcomes and treatment options.

20. What is a common issue with 3D printing metals?

- a) Easy to print
- b) Low strength
- c) High cost of materials
- d) Flexible properties

Correct Answer: c) High cost of materials

Explanation: A common issue with 3D printing metals is the high cost of materials. Metal powders used in 3D printing processes like SLS or DMLS can be significantly more expensive than traditional plastic filaments. This cost can limit the accessibility of metal 3D printing for smaller businesses or hobbyists, making it primarily used in specialized industries.

21. What type of polymer is used in FDM?

- a) Biodegradable plastics
- b) Thermosetting plastics
- c) Thermoplastics
- d) Elastomers

Correct Answer: c) Thermoplastics

Explanation: Fused Deposition Modeling (FDM) primarily uses thermoplastics, which can be melted and re-solidified multiple times during the printing process. This characteristic allows for easy handling and shaping of materials like PLA and ABS, making FDM one of the most popular 3D printing techniques for a wide range of applications.



22. What is an advantage of using metal in 3D printing?

- a) High durability
- b) Low melting temperature
- c) Lower strength
- d) Limited design options

Correct Answer: a) High durability

Explanation: An advantage of using metal in 3D printing is its high durability, making it suitable for applications that require robust components. Metals like titanium and aluminum can withstand significant stress and wear, making them ideal for parts in industries such as aerospace, automotive, and manufacturing, where performance and longevity are critical.

23. Which material is best for high-detail prints?

- a) TPU
- b) Nylon
- c) ABS
- d) PLA

Correct Answer: d) PLA

Explanation: PLA is often considered the best material for high-detail prints due to its excellent layer adhesion and fine resolution capabilities. It allows for the production of intricate designs and smooth finishes, making it the material of choice for artists, hobbyists, and professionals looking to create detailed prototypes and models.

24. What is a key factor in material selection?

- a) Brand popularity
- b) Personal taste
- c) Application requirements
- d) Color preference

Correct Answer: c) Application requirements

Explanation: Application requirements are a key factor in material selection for 3D printing. Different projects have varying needs based on strength, flexibility, temperature resistance, and environmental exposure. Choosing the right material based on these specific requirements ensures that the final product performs well and meets the intended use effectively.



25. Why is safety training important in 3D printing?

- a) Enhances creativity
- b) Increases production speed
- c) Prevents accidents
- d) Reduces costs

Correct Answer: c) Prevents accidents

Explanation: Safety training is crucial in 3D printing as it helps prevent accidents and ensures a safe working environment. Understanding the hazards associated with different materials and processes allows individuals to implement proper safety measures, such as using personal protective equipment and following correct operational procedures, which is essential for minimizing risks.



Subject - 1

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About the Creators:

Bobby Bedi:

Bobby Bedi, co-creator of the Journeyman Study Guide, calls the Pacific Northwest home, where he has built an extensive career spanning more than two decades. His diverse background, which includes architecture, digital innovation, and industrial marketing, has given him a unique ability to bridge traditional industries with cutting-edge digital solutions. Bobby has worked across a spectrum of industries, from agile startups to publicly traded companies and educational platforms, bringing a depth of experience that has been crucial to the platform's success.

Bobby's precision and problem-solving skills, refined through his years in architecture, have seamlessly transitioned into his work in digital marketing and technology. Since 2006, Bobby has been at the forefront of digital innovation, applying his expertise to transform trade education. He has been instrumental in developing cutting-edge, user-friendly platforms that make learning accessible across the globe, combining technology with education to create impactful online experiences.

As co-creator of the platform, Bobby also plays a key role in the industrial sector, where he helps companies scale by leveraging his expertise in digital marketing and business strategy. His dedication to making education affordable and impactful has driven the growth of the Journeyman Study Guide, ensuring that individuals at every stage of their careers have access to quality learning tools.

Kris McFarlane:

Kris McFarlane, co-creator of the Journeyman Study Guide, has over two decades of experience in business development, education, and the trades. Based in the Pacific Northwest, Kris has worked with a range of organizations—from agile startups to publicly traded companies—driving business growth and developing successful strategies across industries. His expertise in scaling businesses and creating educational platforms has been key to the guide's reach and effectiveness.

Kris's deep roots in the trades and industrial sector, paired with his extensive experience in business development, give him a unique ability to understand both the practical and strategic needs of companies and individuals. His leadership and ability to mentor others have helped shape the platform, making it a go-to resource for tradespeople seeking career advancement and certification.

Having struggled with traditional education early in life, Kris understands the importance of making learning accessible for everyone. His passion for empowering others, especially those who feel underserved by conventional education systems, is reflected in every aspect of the Journeyman Study Guide. Kris's work is driven by a commitment to helping aspiring tradespeople succeed in their careers through affordable, practical, and accessible learning resources.

Work with the Creators

As co-creators of the Journeyman Study Guide, Bobby Bedi and Kris McFarlane draw from extensive experience working with agile startups, publicly traded companies, and education platforms. Their combined expertise has shaped a platform that empowers businesses and individuals alike. To learn more or explore opportunities with the *Unity Crest Solutions team*, visit UnityCrestSolutions.com, where they continue to help organizations and people succeed.



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Embark on a journey to excellence in your trade with the Journeyman Study Guide, an essential resource for aspiring tradespeople. This guide is meticulously crafted to provide you with the knowledge and skills required to succeed on the Journeyman exam. Whether you're a seasoned professional or new to the field, this guide offers valuable insights to enhance your understanding and boost your confidence.

What's Inside:

- **Detailed Overviews** of potential exam formats and key concepts.
- **Practical Tips** for effective study habits and exam strategies.
- **Practice Questions** to test your knowledge and sharpen your skills.

Tailored to Your Needs:

Our guide is specifically designed for a variety of trades across all Canadian provinces, ensuring you receive the most relevant and comprehensive information possible.

Testimonials:

"As an apprentice, the Journeyman Study Guide made complex topics manageable, boosting my confidence, income and career." - Emily Tran, Apprentice Carpenter

"Adapting to Canadian standards was really hard, but the guide bridged the gap between my previous experiences and Canadian requirements." - Ahmed Al-Sayed, Plumber, originally from Egypt

"As an instructor, I find the Journeyman Study Guide aligns well with the curriculum and significantly aids my students." - Derek Smith, Welding Instructor

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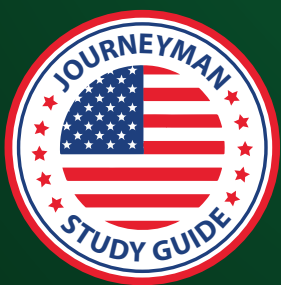
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