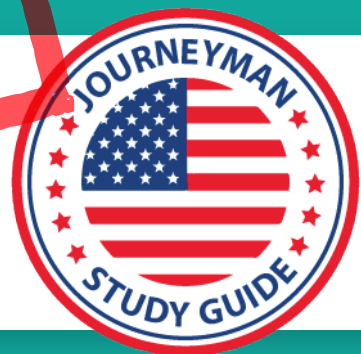


# JOURNEYMAN STUDY GUIDE PLASTICS FABRICATOR YEAR 2

**SAMPLE**  
250 EXAM PREP QUESTIONS,  
WITH EXPLAINED ANSWERS



APPRENTICES | INSTRUCTORS | INSTITUTES

[JourneymanStudyGuide.com](http://JourneymanStudyGuide.com)

UNITY CREST SOLUTIONS INC.

## Who Is Journeyman Study Guide For?

Welcome to *Journeyman Study Guide*—your key to unlocking success in your trade, earning the recognition you deserve, and building a solid career in America. Whether you're an apprentice just starting out, a seasoned professional, or someone new to the country and adjusting to U.S. trade standards, this guide is designed to complement your learning and support you along the way. While it provides valuable insights and resources, it's not a substitute for official materials required for certification.

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1. *Apprentices*: Looking to kickstart your career? Our study guides and practice tests will help you build the foundational skills you need to succeed.
2. *Tradespeople*: New to the U.S. or advancing in your career? We offer detailed questions, answers, and explanations to help you understand industry standards and excel in your work.
3. *Instructors*: Need reliable teaching tools? Our question banks and online tests are great for guiding your students through trade concepts and preparing them for certification.
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5. *Unions*: Searching for effective ways to train your members? Our easy-to-follow format ensures that each member gains the knowledge they need to thrive in their trade.

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— John Davis, Union Welding Instructor

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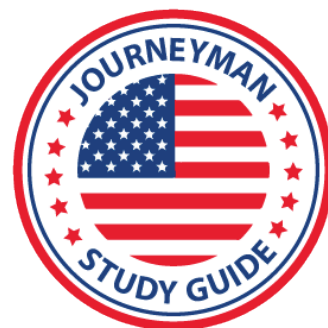
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# SNOW STUDS QUEST





## **Year 2: Intermediate Plastics Fabrication Techniques**

### **Subject 3. Surface Finishing and Polishing**

#### **1. What is the purpose of sanding plastics?**

- a) To increase weight
- b) To add color
- c) To smooth the surface
- d) To create roughness

**Correct Answer: c) To smooth the surface**

**Explanation:** Sanding is a crucial step in the surface finishing process in plastics fabrication. It removes imperfections, prepares the surface for painting, and helps achieve a uniform texture. This step ensures that the final finish adheres well and looks aesthetically pleasing, providing both visual appeal and functionality.

#### **2. What is buffing used for?**

- a) To enhance shine
- b) To add texture
- c) To increase strength
- d) To change color

**Correct Answer: a) To enhance shine**

**Explanation:** Buffing is a technique employed in plastics fabrication to enhance the shine of a surface after sanding. It uses a buffing wheel and polishing compound to create a smooth, glossy finish. This step improves the overall appearance of the plastic and can also add a layer of protection against wear and tear.

#### **3. Which coating protects plastic surfaces?**

- a) Paint
- b) Oil
- c) Glue
- d) Water

**Correct Answer: a) Paint**

**Explanation:** Paint is commonly used in plastics fabrication to provide a protective coating for plastic surfaces. It not only enhances the aesthetics but also protects the material from environmental factors such as UV light, moisture, and chemicals. Proper application of paint can significantly extend the lifespan of the plastic products.





#### 4. Why is a primer used before painting?

- a) To improve adhesion
- b) To thicken the paint
- c) To make it shiny
- d) To color the surface

**Correct Answer: a) To improve adhesion**

**Explanation:** A primer is essential in the painting process for plastics. It creates a better bond between the plastic surface and the paint, ensuring that the final coat adheres properly. This step reduces the likelihood of peeling or chipping and enhances the durability of the finish, promoting a long-lasting appearance.

#### 5. What is the benefit of a smooth finish?

- a) More weight
- b) Increased roughness
- c) Easier cleaning
- d) Reduced color options

**Correct Answer: c) Easier cleaning**

**Explanation:** A smooth finish on plastic surfaces offers multiple benefits, including easier cleaning and maintenance. The lack of texture prevents dirt and grime from settling in, making it more hygienic and visually appealing. Additionally, smooth finishes can enhance the overall durability of the product, as they are less prone to damage.

#### 6. What tool is commonly used for sanding?

- a) Screwdriver
- b) Sandpaper
- c) Paintbrush
- d) Hammer

**Correct Answer: b) Sandpaper**

**Explanation:** Sandpaper is a fundamental tool used in the sanding process during plastics fabrication. It comes in various grits, allowing the fabricator to choose the appropriate level of abrasiveness for the task. Using the right sandpaper is crucial for achieving the desired smoothness and preparing the surface for subsequent finishing processes.



**7. Which finish increases glossiness?**

- a) Matte
- b) Textured
- c) Satin
- d) High-gloss

**Correct Answer: d) High-gloss**

**Explanation:** A high-gloss finish is specifically designed to provide a shiny, reflective surface on plastic materials. This finish not only enhances the aesthetic appeal but also adds a layer of protection against scratches and stains. High-gloss finishes are popular in consumer products for their sleek and polished look.

**8. What does a protective coating do?**

- a) Provides durability
- b) Adds weight
- c) Increases porosity
- d) Changes the texture

**Correct Answer: a) Provides durability**

**Explanation:** A protective coating applied to plastic surfaces serves the primary function of enhancing durability. It creates a barrier against environmental factors, such as moisture, UV rays, and chemicals, which can deteriorate the plastic over time. This coating is essential for maintaining the integrity and appearance of the finished product.

**9. What is the purpose of polishing?**

- a) To enhance appearance
- b) To create a texture
- c) To add weight
- d) To remove color

**Correct Answer: a) To enhance appearance**

**Explanation:** Polishing is a technique used in plastics fabrication to enhance the appearance of the surface. By using polishing compounds and tools, the process removes fine scratches and imperfections, resulting in a clear, shiny finish. This not only improves aesthetics but can also provide a protective layer against minor damage.



**10. Which factor affects paint adhesion?**

- a) Weight of plastic
- b) Surface cleanliness
- c) Color of paint
- d) Thickness of paint

**Correct Answer: b) Surface cleanliness**

**Explanation:** The cleanliness of the surface is a critical factor that affects paint adhesion in plastics fabrication. Any dust, oil, or contaminants can prevent the paint from bonding effectively, leading to poor results such as peeling or flaking. Proper surface preparation, including cleaning and sanding, is essential for achieving a durable finish.

**11. What is the result of improper sanding?**

- a) Increased adhesion
- b) Smooth surface
- c) Uneven finish
- d) Enhanced gloss

**Correct Answer: c) Uneven finish**

**Explanation:** Improper sanding can lead to an uneven finish on plastic surfaces, which affects both aesthetics and functionality. Areas that are over-sanded may become too thin, while under-sanded areas might retain imperfections. This inconsistency can result in an unattractive appearance and may compromise the effectiveness of subsequent coatings.

**12. What type of paint is suitable for plastics?**

- a) Acrylic
- b) Water-based
- c) Oil-based
- d) Latex

**Correct Answer: a) Acrylic**

**Explanation:** Acrylic paint is often recommended for use on plastic surfaces due to its flexibility and adhesion properties. It dries quickly and forms a durable finish that is resistant to fading and chipping. Additionally, acrylic paint is available in a wide range of colors, making it a popular choice for various applications in plastics fabrication.



**13. How does buffing affect surface texture?**

- a) Smooths and shines
- b) Changes color
- c) Creates a matte finish
- d) Makes it rough

**Correct Answer: a) Smooths and shines**

**Explanation:** Buffing is a technique that smooths and shines the surface of plastic materials. By using a buffing wheel and polishing compounds, small imperfections are removed, resulting in a glossy and smooth finish. This process not only improves appearance but can also enhance the surface's resistance to environmental damage.

**14. What is the main purpose of coatings?**

- a) To add weight
- b) To increase roughness
- c) To change shape
- d) To protect surfaces

**Correct Answer: d) To protect surfaces**

**Explanation:** The primary purpose of coatings in plastics fabrication is to protect surfaces from damage caused by environmental factors. Coatings can shield against UV light, moisture, chemicals, and physical wear, thus extending the longevity of the product. This protective layer is essential for maintaining the integrity and appearance of plastic items over time.

**15. What should be done before painting?**

- a) Clean the surface
- b) Add oil
- c) Increase weight
- d) Change shape

**Correct Answer: a) Clean the surface**

**Explanation:** Cleaning the surface of plastic before painting is a crucial preparatory step in the fabrication process. This ensures that any dust, grease, or contaminants are removed, allowing for better adhesion of the paint. A clean surface leads to a more even application and a longer-lasting finish, enhancing the overall quality of the product.



**16. Why is surface preparation important?**

- a) It ensures paint adhesion
- b) It increases size
- c) It changes color
- d) It adds weight

**Correct Answer: a) It ensures paint adhesion**

**Explanation:** Surface preparation is vital in the painting process for plastics fabrication because it directly affects paint adhesion. A well-prepared surface allows the paint to bond effectively, reducing the risk of peeling or chipping. This step is essential for achieving a durable and visually appealing finish on plastic surfaces.

**17. Which grit is best for initial sanding?**

- a) Ultra-fine grit
- b) Medium grit
- c) Fine grit
- d) Coarse grit

**Correct Answer: d) Coarse grit**

**Explanation:** Coarse grit sandpaper is typically used for the initial sanding of plastic surfaces to remove larger imperfections and prepare the material for finer sanding. It is effective at quickly shaping the surface, after which finer grits can be used to achieve a smooth finish. This process is essential for successful surface preparation.

**18. What is a common buffing compound?**

- a) Oil
- b) Sand
- c) Wax
- d) Soap

**Correct Answer: c) Wax**

**Explanation:** Wax is a common buffing compound used in plastics fabrication to enhance the shine of surfaces. When applied during the buffing process, it helps to produce a glossy finish while also providing a protective layer. This not only improves aesthetics but can also help protect against minor scratches and environmental damage.



**19. What does a matte finish indicate?**

- a) Increased weight
- b) No gloss
- c) Rough texture
- d) High shine

**Correct Answer: b) No gloss**

**Explanation:** A matte finish indicates a surface without gloss or shine, which is often desired for specific aesthetic purposes in plastics fabrication. Matte finishes can reduce glare and provide a more subtle appearance. While they may not be as protective as glossy finishes, they can still be durable when properly treated.

**20. What is the role of UV protection?**

- a) Reduces weight
- b) Prevents fading
- c) Increases color
- d) Changes texture

**Correct Answer: b) Prevents fading**

**Explanation:** UV protection plays a critical role in protecting plastic surfaces from fading caused by sunlight exposure. Many coatings and paints include UV inhibitors that prevent degradation from ultraviolet rays. This is particularly important for outdoor applications, where maintaining color and appearance over time is essential for product longevity.

**21. What is a common mistake when painting?**

- a) Using too much paint
- b) Sanding properly
- c) Using primer
- d) Cleaning well

**Correct Answer: a) Using too much paint**

**Explanation:** One common mistake in the painting process for plastics is applying too much paint at once. This can lead to runs, drips, and an uneven finish, which affects both aesthetics and performance. It is essential to apply multiple thin coats rather than one thick layer to achieve a smooth, even finish.



**22. What is the benefit of a textured finish?**

- a) Increased weight
- b) Reduced durability
- c) More shine
- d) Improved grip

**Correct Answer: d) Improved grip**

**Explanation:** A textured finish provides improved grip on plastic surfaces, making it beneficial for products that require handling. Textured finishes can prevent slippage and enhance user safety. Additionally, they can add an interesting visual appeal to the product, creating a unique aesthetic while maintaining functionality.

**23. Which material is used for buffing wheels?**

- a) Metal
- b) Cotton
- c) Glass
- d) Plastic

**Correct Answer: b) Cotton**

**Explanation:** Buffing wheels are typically made of cotton or other soft materials that help to polish surfaces without scratching them. Cotton buffing wheels are particularly effective for creating a high-gloss finish on plastics, as they provide the right balance of abrasiveness and gentleness needed for effective buffing.

**24. How can one test paint adhesion?**

- a) Heat with a flame
- b) Dip in water
- c) Touch with a finger
- d) Scratch with a nail

**Correct Answer: d) Scratch with a nail**

**Explanation:** To test paint adhesion, one common method is to scratch the painted surface lightly with a nail or similar object. If the paint remains intact without peeling or flaking, it indicates good adhesion. This test is important in ensuring that the finishing process has been successful and the product will be durable.





**25. What is the result of using incompatible coatings?**

- a) Increased gloss
- b) Poor adhesion
- c) Better color
- d) Enhanced durability

**Correct Answer: b) Poor adhesion**

**Explanation:** Using incompatible coatings in plastics fabrication can lead to poor adhesion between layers, resulting in issues such as peeling, flaking, or bubbling. It is essential to select coatings and paints that are compatible with each other to ensure a successful finishing process. This compatibility is vital for achieving the desired durability and appearance of the final product.



Subject - 1

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- 20). (A) (B) (C) (D)      25). (A) (B) (C) (D)



## About the Creators:

### Bobby Bedi:

Bobby Bedi, co-creator of the Journeyman Study Guide, calls the Pacific Northwest home, where he has built an extensive career spanning more than two decades. His diverse background, which includes architecture, digital innovation, and industrial marketing, has given him a unique ability to bridge traditional industries with cutting-edge digital solutions. Bobby has worked across a spectrum of industries, from agile startups to publicly traded companies and educational platforms, bringing a depth of experience that has been crucial to the platform's success.

Bobby's precision and problem-solving skills, refined through his years in architecture, have seamlessly transitioned into his work in digital marketing and technology. Since 2006, Bobby has been at the forefront of digital innovation, applying his expertise to transform trade education. He has been instrumental in developing cutting-edge, user-friendly platforms that make learning accessible across the globe, combining technology with education to create impactful online experiences.

As co-creator of the platform, Bobby also plays a key role in the industrial sector, where he helps companies scale by leveraging his expertise in digital marketing and business strategy. His dedication to making education affordable and impactful has driven the growth of the Journeyman Study Guide, ensuring that individuals at every stage of their careers have access to quality learning tools.

### Kris McFarlane:

Kris McFarlane, co-creator of the Journeyman Study Guide, has over two decades of experience in business development, education, and the trades. Based in the Pacific Northwest, Kris has worked with a range of organizations—from agile startups to publicly traded companies—driving business growth and developing successful strategies across industries. His expertise in scaling businesses and creating educational platforms has been key to the guide's reach and effectiveness.

Kris's deep roots in the trades and industrial sector, paired with his extensive experience in business development, give him a unique ability to understand both the practical and strategic needs of companies and individuals. His leadership and ability to mentor others have helped shape the platform, making it a go-to resource for tradespeople seeking career advancement and certification.

Having struggled with traditional education early in life, Kris understands the importance of making learning accessible for everyone. His passion for empowering others, especially those who feel underserved by conventional education systems, is reflected in every aspect of the Journeyman Study Guide. Kris's work is driven by a commitment to helping aspiring tradespeople succeed in their careers through affordable, practical, and accessible learning resources.

## Work with the Creators

As co-creators of the Journeyman Study Guide, Bobby Bedi and Kris McFarlane draw from extensive experience working with agile startups, publicly traded companies, and education platforms. Their combined expertise has shaped a platform that empowers businesses and individuals alike. To learn more or explore opportunities with the *Unity Crest Solutions team*, visit [UnityCrestSolutions.com](https://UnityCrestSolutions.com), where they continue to help organizations and people succeed.



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"As an apprentice, the Journeyman Study Guide made complex topics manageable, boosting my confidence, income and career." - Emily Tran, Apprentice Carpenter

"Adapting to Canadian standards was really hard, but the guide bridged the gap between my previous experiences and Canadian requirements." - Ahmed Al-Sayed, Plumber, originally from Egypt

"As an instructor, I find the Journeyman Study Guide aligns well with the curriculum and significantly aids my students." - Derek Smith, Welding Instructor

## A Companion, Not a Substitute:

Remember, the Journeyman Study Guide is a tool to complement your study regimen. For optimal results, use this guide in conjunction with the latest official materials issued by government authorities.

## Are You Ready to Take the Next Step?

With the Journeyman Study Guide in hand, you are well-equipped to tackle the challenges of the exam and step confidently into your career as a certified tradesperson.

**Join thousands of successful tradespeople who have advanced their careers with our guide.**

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