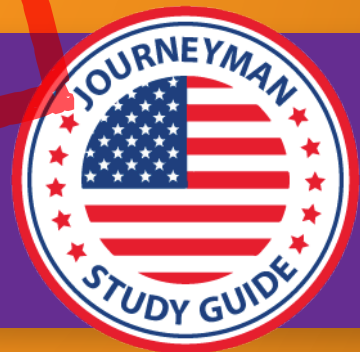


JOURNEYMAN STUDY GUIDE GLASS INSTALLER AUTOMOTIVE YEAR 3

**250 EXAM PREP QUESTIONS,
WITH EXPLAINED ANSWERS**



APPRENTICES | INSTRUCTORS | INSTITUTES

JourneymanStudyGuide.com

UNITY CREST SOLUTIONS INC.

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Welcome to *Journeyman Study Guide*—your key to unlocking success in your trade, earning the recognition you deserve, and building a solid career in America. Whether you're an apprentice just starting out, a seasoned professional, or someone new to the country and adjusting to U.S. trade standards, this guide is designed to complement your learning and support you along the way. While it provides valuable insights and resources, it's not a substitute for official materials required for certification.

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2. *You will need to put in effort:* Our practice tests, questions, and explanations are incredibly useful, but they can only get you so far without your own effort. You need to engage with the material and be prepared to revisit concepts to fully understand them. This preparation will also help you manage test anxiety and give you the tools to stay focused and confident when exam day comes.
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QUESTIONS



Year 3: Advanced Auto Glass Technology, Structural Reinforcement, and Fleet/Commercial Vehicle Glass Installation

Subject 3. Fleet and Commercial Vehicle Glass Installation

1. What is the primary difference in glass thickness?

- a) Passenger glass is thicker
- b) Commercial glass is thicker
- c) Both are equally thick
- d) None of the above

Correct Answer: b) Commercial glass is thicker

Explanation: Commercial vehicle glass is typically thicker than passenger vehicle glass to withstand the rigors of heavy use and potential impacts. This added thickness helps improve durability and safety, especially in larger vehicles like buses and semi-trucks that operate in more demanding environments.

2. Which adhesive is commonly used for installation?

- a) Silicone adhesive
- b) Urethane adhesive
- c) Epoxy adhesive
- d) Latex adhesive

Correct Answer: b) Urethane adhesive

Explanation: Urethane adhesive is favored in the installation of automotive glass due to its strong bonding properties and flexibility. It provides a secure seal that can withstand varying temperatures and conditions, making it ideal for both passenger and commercial vehicle applications.

3. What is a common tool for glass removal?

- a) Hammer
- b) Prying tool
- c) Glass cutter
- d) Suction cup

Correct Answer: d) Suction cup

Explanation: A suction cup is commonly used for safely removing glass from vehicles, as it provides a secure grip and minimizes the risk of breakage. It allows the installer to handle large and heavy glass pieces, such as those found in commercial vehicles, with greater control.



4. What type of glass is used in emergency vehicles?

- a) Bulletproof glass
- b) Standard glass
- c) Tempered glass
- d) Laminated glass

Correct Answer: d) Laminated glass

Explanation: Laminated glass is often used in emergency response vehicles due to its safety features. It consists of a layer of plastic sandwiched between two layers of glass, preventing shattering upon impact and providing additional protection for occupants and responders in high-stress situations.

5. What is the purpose of a glass primer?

- a) Decreases drying time
- b) Fills voids in glass
- c) Enhances glass clarity
- d) Increases adhesive strength

Correct Answer: d) Increases adhesive strength

Explanation: A glass primer is applied before adhesive to enhance the bond between the glass and the vehicle frame. This step is critical in ensuring the longevity and effectiveness of the installation, especially in commercial applications where glass is subjected to more stress.

6. How should glass be stored before installation?

- a) In direct sunlight
- b) Upright in a rack
- c) On a wooden pallet
- d) Flat on ground

Correct Answer: b) Upright in a rack

Explanation: Glass should be stored upright in a rack to prevent stress and potential breakage. This storage method allows for easier access during installation and minimizes the risk of damage, especially important when handling large commercial vehicle glass.



7. What is a common sign of improper installation?

- a) Glass clarity
- b) Water leaks
- c) Noise reduction
- d) Fuel efficiency

Correct Answer: b) Water leaks

Explanation: Water leaks are a common indication of improper glass installation, suggesting that the sealant may not have been applied correctly or has failed. This issue can lead to further complications, including corrosion and mold growth within the vehicle, particularly in commercial fleets.

8. What is the role of a windshield in a vehicle?

- a) Fuel efficiency
- b) Structural support
- c) Aesthetic feature
- d) Weight reduction

Correct Answer: b) Structural support

Explanation: The windshield plays a crucial role in the structural integrity of a vehicle, particularly in commercial vehicles. It helps maintain the shape of the cabin and provides support during collisions, while also protecting occupants from external elements.

9. What is the best practice for sealing edges?

- a) Leave gaps open
- b) Apply excess adhesive
- c) Use paint instead
- d) Ensure complete coverage

Correct Answer: d) Ensure complete coverage

Explanation: Ensuring complete coverage when sealing edges is essential in preventing water and air leaks. A well-sealed edge improves the longevity of the installation and protects the vehicle's interior from moisture damage, particularly critical in commercial vehicles that are often exposed to harsh conditions.



10. What type of training is essential for installers?

- a) Sales training
- b) Customer service training
- c) Safety and technical training
- d) Marketing training

Correct Answer: c) Safety and technical training

Explanation: Safety and technical training are essential for glass installers to ensure they are knowledgeable about proper installation techniques and safety protocols. This training helps in reducing accidents during installation and ensures that the glass is installed correctly, thereby enhancing the safety of the vehicles.

11. Which vehicle typically requires larger glass panels?

- a) Coupes
- b) SUVs
- c) Sedans
- d) Buses

Correct Answer: d) Buses

Explanation: Buses typically require larger glass panels due to their size and design. These larger panels not only provide visibility for passengers but also need to be installed securely to meet safety regulations, making the installation process more complex than that of smaller vehicles.

12. What is the function of a windshield wiper?

- a) Reduce weight
- b) Strengthen glass
- c) Increase aerodynamics
- d) Enhance visibility

Correct Answer: d) Enhance visibility

Explanation: The primary function of a windshield wiper is to enhance visibility by removing rain, snow, and debris from the windshield. This is crucial for the safety of all vehicles, especially commercial ones that operate under various weather conditions, ensuring drivers maintain clear sightlines.



13. What is the ideal temperature for adhesive application?

- a) Room temperature
- b) Below freezing
- c) Above 100 deg-F / 310.93 K
- d) Between 50-90 deg-F / 305.37 K

Correct Answer: d) Between 50-90 deg-F / 305.37 K

Explanation: The ideal temperature for applying adhesive is between 50-90 deg-F / 305.37 K, as this range ensures optimal curing and bonding. Applying adhesive outside this temperature range can lead to inadequate adhesion, compromising the integrity of the glass installation, especially in commercial settings.

14. How does laminated glass improve safety?

- a) Remains intact
- b) Reduces visibility
- c) Increases weight
- d) Shatters easily

Correct Answer: a) Remains intact

Explanation: Laminated glass improves safety by remaining intact upon impact rather than shattering. This characteristic is vital for protecting vehicle occupants and reducing the risk of injury from flying glass shards, particularly in emergency response vehicles that may encounter high-impact situations.

15. What is the first step in glass replacement?

- a) Remove old glass
- b) Apply adhesive
- c) Clean the area
- d) Measure new glass

Correct Answer: a) Remove old glass

Explanation: The first step in glass replacement is to carefully remove the old glass. This process must be done with precision to avoid damaging the surrounding frame and ensure that the new glass can be properly installed without complications, particularly in larger commercial vehicles.



16. What is a common issue when installing bus windows?

- a) Low visibility
- b) Misalignment
- c) Insufficient adhesive
- d) Excessive weight

Correct Answer: b) Misalignment

Explanation: Misalignment is a common issue when installing bus windows due to the large size and weight of the glass. Proper alignment is crucial to ensure that the window fits correctly within the frame and functions effectively, preventing leaks and ensuring safety for passengers.

17. Which feature is critical for commercial vehicle glass?

- a) Lightweight design
- b) Decorative tinting
- c) UV protection
- d) Enhanced durability

Correct Answer: d) Enhanced durability

Explanation: Enhanced durability is critical for commercial vehicle glass, as these vehicles are subjected to more rigorous driving conditions and potential impacts. The glass must withstand these challenges without compromising safety or visibility, making durability a top priority in the installation process.

18. What should be done after glass installation?

- a) Test for leaks
- b) Leave it unattended
- c) Ignore curing time
- d) Clean with chemicals

Correct Answer: a) Test for leaks

Explanation: After glass installation, it is vital to test for leaks to ensure that the seal is intact and functioning properly. This step is crucial in preventing future issues, such as water damage or air leaks, which can be particularly problematic in commercial vehicles utilized in various environments.



19. What is the purpose of a glass cutout template?

- a) Cost reduction
- b) Accurate sizing
- c) Quick installation
- d) Aesthetic design

Correct Answer: b) Accurate sizing

Explanation: A glass cutout template is used to ensure accurate sizing and fitting of the new glass. This tool is essential for installers to avoid mistakes and ensure that the glass fits perfectly within the vehicle's frame, which is particularly important for large commercial vehicles that require precise measurements.

20. Which vehicle typically requires specialized training?

- a) Emergency response vehicles
- b) Luxury sedans
- c) Sports cars
- d) Compact cars

Correct Answer: a) Emergency response vehicles

Explanation: Emergency response vehicles typically require specialized training for glass installation due to their unique design and safety requirements. Installers must understand how to work with advanced glass types and the specific needs of these vehicles to ensure optimal performance and safety during emergencies.

21. What is the main benefit of using tinted glass?

- a) Enhances aesthetics
- b) Increases weight
- c) Reduces heat
- d) Weakens structure

Correct Answer: c) Reduces heat

Explanation: The main benefit of using tinted glass is its ability to reduce heat and glare from sunlight, enhancing passenger comfort and protecting interior materials from UV damage. This feature is particularly beneficial in commercial vehicles that experience heavy sun exposure, improving the overall driving experience.



22. When should safety glasses be worn?

- a) During installation
- b) Only for passenger vehicles
- c) Not necessary
- d) After installation

Correct Answer: a) During installation

Explanation: Safety glasses should always be worn during the installation process to protect the installer's eyes from glass shards, chemicals, and other potential hazards. This safety measure is crucial for preventing injuries, especially when handling large sheets of glass in commercial vehicle applications.

23. Which factor affects glass installation timing?

- a) Vehicle brand
- b) Glass color
- c) Installer's age
- d) Weather conditions

Correct Answer: d) Weather conditions

Explanation: Weather conditions significantly affect glass installation timing, as extreme temperatures or precipitation can hinder adhesive curing and glass handling. Installers must consider these factors to ensure a successful installation, particularly for commercial vehicles that may operate in diverse environmental conditions.

24. How often should commercial vehicle glass be inspected?

- a) Annually
- b) Bi-annually
- c) Every five years
- d) Monthly

Correct Answer: b) Bi-annually

Explanation: Commercial vehicle glass should be inspected bi-annually to ensure that it remains in good condition and free from defects or damage. Regular inspections help identify any issues early, ensuring the safety and reliability of the vehicle on the road, especially in high-use scenarios.



25. What is essential for cold weather installations?

- a) Cool glass
- b) Heavy tools
- c) Warm adhesive
- d) Short curing time

Correct Answer: c) Warm adhesive

Explanation: Using warm adhesive during cold weather installations is essential, as it ensures better flow and bonding strength. Cold temperatures can affect the adhesive's performance, making it crucial for installers to manage the temperature to achieve a secure and reliable glass installation.



Subject - 1

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About the Creators:

Bobby Bedi:

Bobby Bedi, co-creator of the Journeyman Study Guide, calls the Pacific Northwest home, where he has built an extensive career spanning more than two decades. His diverse background, which includes architecture, digital innovation, and industrial marketing, has given him a unique ability to bridge traditional industries with cutting-edge digital solutions. Bobby has worked across a spectrum of industries, from agile startups to publicly traded companies and educational platforms, bringing a depth of experience that has been crucial to the platform's success.

Bobby's precision and problem-solving skills, refined through his years in architecture, have seamlessly transitioned into his work in digital marketing and technology. Since 2006, Bobby has been at the forefront of digital innovation, applying his expertise to transform trade education. He has been instrumental in developing cutting-edge, user-friendly platforms that make learning accessible across the globe, combining technology with education to create impactful online experiences.

As co-creator of the platform, Bobby also plays a key role in the industrial sector, where he helps companies scale by leveraging his expertise in digital marketing and business strategy. His dedication to making education affordable and impactful has driven the growth of the Journeyman Study Guide, ensuring that individuals at every stage of their careers have access to quality learning tools.

Kris McFarlane:

Kris McFarlane, co-creator of the Journeyman Study Guide, has over two decades of experience in business development, education, and the trades. Based in the Pacific Northwest, Kris has worked with a range of organizations—from agile startups to publicly traded companies—driving business growth and developing successful strategies across industries. His expertise in scaling businesses and creating educational platforms has been key to the guide's reach and effectiveness.

Kris's deep roots in the trades and industrial sector, paired with his extensive experience in business development, give him a unique ability to understand both the practical and strategic needs of companies and individuals. His leadership and ability to mentor others have helped shape the platform, making it a go-to resource for tradespeople seeking career advancement and certification.

Having struggled with traditional education early in life, Kris understands the importance of making learning accessible for everyone. His passion for empowering others, especially those who feel underserved by conventional education systems, is reflected in every aspect of the Journeyman Study Guide. Kris's work is driven by a commitment to helping aspiring tradespeople succeed in their careers through affordable, practical, and accessible learning resources.

Work with the Creators

As co-creators of the Journeyman Study Guide, Bobby Bedi and Kris McFarlane draw from extensive experience working with agile startups, publicly traded companies, and education platforms. Their combined expertise has shaped a platform that empowers businesses and individuals alike. To learn more or explore opportunities with the *Unity Crest Solutions team*, visit UnityCrestSolutions.com, where they continue to help organizations and people succeed.



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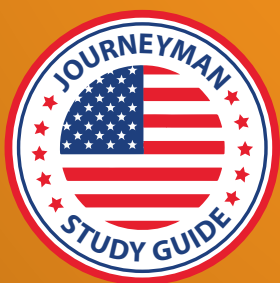
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