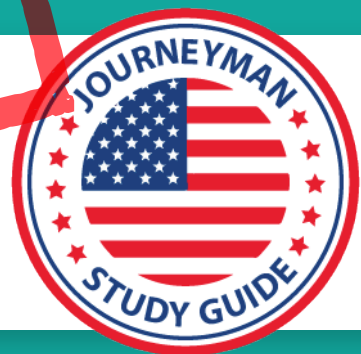


JOURNEYMAN STUDY GUIDE MILLWRIGHT

YEAR 2

SAMPLE
250 EXAM PREP QUESTIONS,
WITH EXPLAINED ANSWERS



APPRENTICES | INSTRUCTORS | INSTITUTES

JourneymanStudyGuide.com

UNITY CREST SOLUTIONS INC.

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Welcome to *Journeyman Study Guide*—your key to unlocking success in your trade, earning the recognition you deserve, and building a solid career in America. Whether you're an apprentice just starting out, a seasoned professional, or someone new to the country and adjusting to U.S. trade standards, this guide is designed to complement your learning and support you along the way. While it provides valuable insights and resources, it's not a substitute for official materials required for certification.

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2. *You will need to put in effort:* Our practice tests, questions, and explanations are incredibly useful, but they can only get you so far without your own effort. You need to engage with the material and be prepared to revisit concepts to fully understand them. This preparation will also help you manage test anxiety and give you the tools to stay focused and confident when exam day comes.
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SNOW STUDS QUEST



Year 2: Intermediate Mechanical Concepts

Subject 3. Intermediate Rigging and Material Handling

1. What is the purpose of a hoist?

- a) Measuring weight
- b) Lifting heavy loads
- c) Securing equipment
- d) Moving materials

Correct Answer: b) Lifting heavy loads

Explanation: A hoist is a mechanical device used for lifting or lowering loads. It typically consists of a drum or lift-wheel and a rope or chain. In industrial settings, hoists are essential for moving heavy materials safely and efficiently, reducing the risk of injury to workers and ensuring proper material handling.

2. Which type of crane is most common?

- a) Tower crane
- b) Jib crane
- c) Bridge crane
- d) Mobile crane

Correct Answer: d) Mobile crane

Explanation: Mobile cranes are among the most commonly used cranes in various industries due to their versatility and ability to easily navigate job sites. They can be moved from one location to another and are equipped with a rotating boom that can lift loads in various directions, making them ideal for construction and heavy lifting tasks.

3. What is a rigging sling used for?

- a) Measuring distances
- b) Securing loads
- c) Lifting heavy objects
- d) Stabilizing vehicles

Correct Answer: c) Lifting heavy objects

Explanation: A rigging sling is designed specifically for lifting heavy loads safely. These slings can be made from various materials, including steel, nylon, and polyester. They distribute the load evenly across their length, reducing the risk of damage to the load and ensuring safe lifting practices in industrial environments.



4. What does SWL stand for?

- a) Single Weight Lift
- b) Standard Weight Limit
- c) Structural Weight Limit
- d) Safe Working Load

Correct Answer: d) Safe Working Load

Explanation: SWL, or Safe Working Load, refers to the maximum load that a piece of lifting equipment can safely handle. It is crucial to adhere to this limit to prevent accidents and equipment failure. Understanding SWL helps operators make informed decisions when rigging and lifting heavy materials in various industrial applications.

5. Which is a common rigging hardware?

- a) Hammer
- b) Screwdriver
- c) Pulley
- d) Wrench

Correct Answer: c) Pulley

Explanation: A pulley is a common rigging hardware used to change the direction of force applied during lifting operations. It can be used in various configurations to increase mechanical advantage, making it easier to lift heavy loads. Proper use of pulleys is essential for efficient rigging and material handling in industrial settings.

6. What is the primary function of a crane?

- a) Lift heavy loads
- b) Transport workers
- c) Move materials
- d) Secure equipment

Correct Answer: a) Lift heavy loads

Explanation: The primary function of a crane is to lift and move heavy loads in a controlled manner. Cranes are equipped with mechanisms that allow for vertical and horizontal movement, making them essential for construction, manufacturing, and other industries where heavy materials need to be lifted and relocated safely.



7. What does a load cell measure?

- a) Load weight
- b) Load duration
- c) Load speed
- d) Load direction

Correct Answer: a) Load weight

Explanation: A load cell is a transducer that measures weight or force. It converts the force of the load into an electrical signal, which can be displayed on a scale or monitoring system. Load cells are critical in various applications, particularly in material handling, where accurate weight measurements are necessary for safety and efficiency.

8. What is the purpose of a tag line?

- a) Control load movement
- b) Measure load weight
- c) Secure equipment
- d) Lift heavy loads

Correct Answer: a) Control load movement

Explanation: A tag line is a rope or line used to control the movement of a load being lifted. It helps operators guide the load safely and prevents it from swinging or spinning during the lift. Using tag lines is an essential safety practice in rigging to ensure precise load placement and minimize hazards.

9. Which is a safety measure during lifting?

- a) Ignore weight limits
- b) Inspect equipment
- c) Lift alone
- d) Use any tools

Correct Answer: b) Inspect equipment

Explanation: Inspecting rigging and lifting equipment before use is a crucial safety measure. Regular inspections help identify wear and damage that could lead to equipment failure during operation. Ensuring all components are in good condition helps prevent accidents and injuries in the workplace, promoting a safer lifting environment.



10. What is a benefit of using cranes?

- a) Faster speeds
- b) Lower costs
- c) Reduced noise
- d) Increased safety

Correct Answer: d) Increased safety

Explanation: One of the primary benefits of using cranes in industrial settings is increased safety. Cranes are designed to lift heavy loads that would be difficult or dangerous for workers to handle manually. By using cranes, the risk of injury is significantly reduced, and lifting operations can be performed more efficiently and safely.

11. What material is often used for slings?

- a) Nylon
- b) Steel
- c) Rubber
- d) Wood

Correct Answer: a) Nylon

Explanation: Nylon is a commonly used material for slings due to its high strength, flexibility, and resistance to abrasion. Nylon slings are lightweight and easy to handle, making them suitable for lifting a variety of loads. They can also stretch slightly under load, which helps absorb shock and reduce the risk of sudden failures.

12. What is the role of a signal person?

- a) Maintain records
- b) Direct lifting operations
- c) Operate machinery
- d) Inspect equipment

Correct Answer: b) Direct lifting operations

Explanation: The signal person plays a crucial role in ensuring safe lifting operations by communicating with the crane operator and other personnel. They use standardized hand signals or radio communication to guide the operator during hoisting, moving, and lowering loads. This coordination helps prevent accidents and ensures that lifting tasks are completed smoothly.



13. What does a chain hoist use?

- a) Ropes
- b) Pulleys
- c) Cables
- d) Chains

Correct Answer: d) Chains

Explanation: A chain hoist utilizes chains to lift heavy loads. The hoist operates by using a hand chain or electric motor to lift the load via a chain that wraps around a sprocket or drum. Chain hoists are particularly useful in industrial settings for their strength and ability to lift loads vertically in a compact design.

14. What is a common type of rigging hitch?

- a) Clove hitch
- b) Slip knot
- c) Square knot
- d) Bowline

Correct Answer: a) Clove hitch

Explanation: The clove hitch is a common type of rigging hitch used to secure a rope to an object. It is versatile and can be easily adjusted, making it ideal for various rigging applications. Understanding how to tie and use a clove hitch is essential for safe and effective material handling in industrial mechanics.

15. Why is load balancing important?

- a) Increase speed
- b) Decrease weight
- c) Prevent tipping
- d) Simplify tasks

Correct Answer: c) Prevent tipping

Explanation: Load balancing is crucial in rigging and lifting operations to prevent tipping and ensure stability. When loads are evenly distributed, the risk of accidents is minimized, and the lifting equipment operates more efficiently. Proper load balancing also prolongs the lifespan of rigging equipment and enhances safety for all personnel involved.



16. What should be done before lifting?

- a) Ignore weight
- b) Start lifting
- c) Check weather
- d) Clear area

Correct Answer: d) Clear area

Explanation: Clearing the lifting area is an essential step before any lifting operation begins. This helps ensure that there are no obstacles or personnel in the way, reducing the risk of accidents during the lift. A clear area facilitates safe movement and placement of the load, promoting a safer work environment for all involved.

17. Which type of crane is not mobile?

- a) Rough-terrain crane
- b) Mobile crane
- c) Truck crane
- d) Tower crane

Correct Answer: d) Tower crane

Explanation: A tower crane is a fixed crane commonly used in construction. Unlike mobile cranes, which can move around job sites, tower cranes are anchored to the ground and provide height and reach for lifting materials vertically. Their design allows for the efficient handling of heavy loads at significant heights, making them ideal for tall buildings.

18. What is a common cause of rigging failures?

- a) Poor maintenance
- b) Operator error
- c) Weather conditions
- d) Overloading

Correct Answer: d) Overloading

Explanation: Overloading is one of the most common causes of rigging failures. Exceeding the safe working load of lifting equipment can lead to catastrophic failures, putting personnel at risk and causing damage to equipment and materials. It is essential to always adhere to weight limits and to use appropriate rigging techniques to ensure safe lifting operations.



19. What is the primary use of a block?

- a) Increase height
- b) Change direction
- c) Measure weight
- d) Stabilize load

Correct Answer: b) Change direction

Explanation: A block is used in rigging to change the direction of a load. By redirecting the force applied to the load, blocks facilitate easier lifting and movement. They can be used in various configurations to create mechanical advantages, making it safer and more efficient to handle heavy loads in industrial settings.

20. What should you do if equipment is damaged?

- a) Use it anyway
- b) Report and repair
- c) Try to fix
- d) Ignore it

Correct Answer: b) Report and repair

Explanation: If rigging or lifting equipment is damaged, it is crucial to report the issue and have it repaired before use. Continuing to use damaged equipment can lead to serious accidents, injuries, or further damage to the load and equipment. Regular maintenance and prompt repairs are essential for ensuring safety and reliability in lifting operations.

21. What is the purpose of a snatch block?

- a) Change load direction
- b) Secure materials
- c) Lift heavier loads
- d) Increase load capacity

Correct Answer: a) Change load direction

Explanation: A snatch block is a pulley that allows for changes in the direction of a load and can double the lifting capacity of a hoist or winch system. By using a snatch block, operators can effectively manage heavy loads while minimizing the strain on lifting equipment. This versatility is crucial for efficient rigging and material handling.



22. What does PPE stand for?

- a) Professional Performance Evaluation
- b) Personal Protective Equipment
- c) Public Protection Enforcement
- d) Primary Power Equipment

Correct Answer: b) Personal Protective Equipment

Explanation: PPE stands for Personal Protective Equipment, which includes gear designed to protect workers from hazards in the workplace. In rigging and material handling, appropriate PPE such as hard hats, gloves, and safety glasses is essential to reduce the risk of injuries during lifting operations. Ensuring that all personnel wear the correct PPE promotes a safer working environment.

23. Which type of rigging can cause hazards?

- a) Safe rigging
- b) Proper rigging
- c) Improper rigging
- d) Standard rigging

Correct Answer: c) Improper rigging

Explanation: Improper rigging practices can lead to serious hazards during lifting operations. This includes using incorrect equipment, failing to secure loads properly, or exceeding weight limits. It is vital for riggers to be trained in safe practices and to follow guidelines to minimize risks and ensure the safety of all workers involved in material handling.

24. What is the function of a winch?

- a) Measure distance
- b) Secure tools
- c) Lift loads
- d) Stabilize equipment

Correct Answer: c) Lift loads

Explanation: A winch is a mechanical device used for lifting and pulling heavy loads. It consists of a spool or drum around which a cable or rope is wound. Winches can be powered manually or electrically, and their primary function is to facilitate the lifting or moving of materials efficiently and safely in various industrial applications.



25. Why is training essential for rigging?

- a) Slows down work
- b) Ensures safety
- c) Increases costs
- d) Complicates tasks

Correct Answer: b) Ensures safety

Explanation: Training is essential for rigging because it equips workers with the knowledge and skills to perform lifting operations safely and efficiently. Proper training helps prevent accidents, ensures compliance with safety regulations, and promotes best practices in rigging techniques. A well-trained workforce is crucial for maintaining a safe working environment in industrial settings.



Subject - 1

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About the Creators:

Bobby Bedi:

Bobby Bedi, co-creator of the Journeyman Study Guide, calls the Pacific Northwest home, where he has built an extensive career spanning more than two decades. His diverse background, which includes architecture, digital innovation, and industrial marketing, has given him a unique ability to bridge traditional industries with cutting-edge digital solutions. Bobby has worked across a spectrum of industries, from agile startups to publicly traded companies and educational platforms, bringing a depth of experience that has been crucial to the platform's success.

Bobby's precision and problem-solving skills, refined through his years in architecture, have seamlessly transitioned into his work in digital marketing and technology. Since 2006, Bobby has been at the forefront of digital innovation, applying his expertise to transform trade education. He has been instrumental in developing cutting-edge, user-friendly platforms that make learning accessible across the globe, combining technology with education to create impactful online experiences.

As co-creator of the platform, Bobby also plays a key role in the industrial sector, where he helps companies scale by leveraging his expertise in digital marketing and business strategy. His dedication to making education affordable and impactful has driven the growth of the Journeyman Study Guide, ensuring that individuals at every stage of their careers have access to quality learning tools.

Kris McFarlane:

Kris McFarlane, co-creator of the Journeyman Study Guide, has over two decades of experience in business development, education, and the trades. Based in the Pacific Northwest, Kris has worked with a range of organizations—from agile startups to publicly traded companies—driving business growth and developing successful strategies across industries. His expertise in scaling businesses and creating educational platforms has been key to the guide's reach and effectiveness.

Kris's deep roots in the trades and industrial sector, paired with his extensive experience in business development, give him a unique ability to understand both the practical and strategic needs of companies and individuals. His leadership and ability to mentor others have helped shape the platform, making it a go-to resource for tradespeople seeking career advancement and certification.

Having struggled with traditional education early in life, Kris understands the importance of making learning accessible for everyone. His passion for empowering others, especially those who feel underserved by conventional education systems, is reflected in every aspect of the Journeyman Study Guide. Kris's work is driven by a commitment to helping aspiring tradespeople succeed in their careers through affordable, practical, and accessible learning resources.

Work with the Creators

As co-creators of the Journeyman Study Guide, Bobby Bedi and Kris McFarlane draw from extensive experience working with agile startups, publicly traded companies, and education platforms. Their combined expertise has shaped a platform that empowers businesses and individuals alike. To learn more or explore opportunities with the *Unity Crest Solutions team*, visit UnityCrestSolutions.com, where they continue to help organizations and people succeed.



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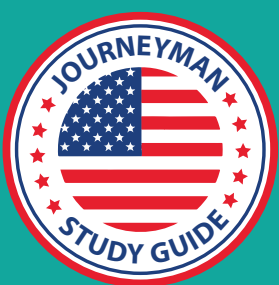
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