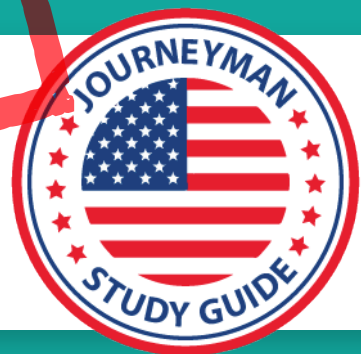


JOURNEYMAN STUDY GUIDE CABINET MAKER YEAR 2

SAMPLE
250 EXAM PREP QUESTIONS,
WITH EXPLAINED ANSWERS



APPRENTICES | INSTRUCTORS | INSTITUTES

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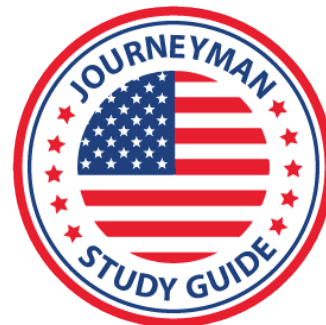
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SNOW STUDS QUEST



Year 2: Intermediate Machining and Assembly

Subject 3. Applying Veneers and Laminates

1. What is the first step in surface preparation?

- a) Apply glue
- b) Choose laminate
- c) Clean the surface
- d) Cut the veneer

Correct Answer: c) Clean the surface

Explanation: Before applying veneers or laminates, cabinetmakers must ensure the surface is clean. This involves removing dust, grease, and any old finish to promote strong adhesion. A clean surface allows the adhesive to bond effectively, preventing future peeling or bubbling.

2. Which tool is essential for cutting veneers?

- a) Jigsaw
- b) Utility knife
- c) Circular saw
- d) Band saw

Correct Answer: b) Utility knife

Explanation: A utility knife is crucial for cutting veneers, as it provides precision and control. Cabinetmakers can achieve clean edges without tearing or splintering the veneer, which is vital for a professional finish. Proper technique with a utility knife minimizes waste and enhances the overall quality of the work.

3. What type of adhesive is commonly used?

- a) Hot glue
- b) Wood glue
- c) White glue
- d) Contact cement

Correct Answer: d) Contact cement

Explanation: Contact cement is typically used for bonding veneers and laminates, as it provides instant adhesion and a strong bond. Cabinetmakers apply it to both surfaces, allowing it to dry before bringing the two together. This method ensures a durable and stable application, which is essential for longevity.



4. What should be done to the substrate before applying veneer?

- a) Leave it rough
- b) Sand it smooth
- c) Stain it
- d) Paint it

Correct Answer: b) Sand it smooth

Explanation: Sanding the substrate smooth is critical for a successful veneer application. Cabinetmakers need a flat surface to ensure even adhesion and prevent imperfections from showing through the veneer. Proper sanding eliminates bumps and scratches, resulting in a flawless finish once the veneer is applied.

5. Which grit sandpaper is recommended for initial sanding?

- a) 100 grit
- b) 220 grit
- c) 120 grit
- d) 60 grit

Correct Answer: a) 100 grit

Explanation: Using 100 grit sandpaper for initial sanding strikes a good balance between removing material and preparing a smooth surface. Cabinetmakers can effectively eliminate imperfections while not over-sanding, which could lead to uneven surfaces. Following this step with finer grits can further enhance surface smoothness.

6. How should cabinetmakers handle veneer edges?

- a) Paint them
- b) Trim them
- c) Leave them raw
- d) Seal them

Correct Answer: d) Seal them

Explanation: Sealing veneer edges is essential to prevent moisture absorption and potential damage. Cabinetmakers apply a sealant to protect the veneer from environmental changes and ensure a longer-lasting finish. This step helps maintain the integrity of the veneer, especially in high-humidity areas.



7. What is the purpose of using a roller during application?

- a) To cut veneer
- b) To smooth out bubbles
- c) To paint
- d) To apply stain

Correct Answer: b) To smooth out bubbles

Explanation: A roller is used during veneer and laminate application to smooth out air bubbles and ensure even adhesion. Cabinetmakers roll over the surface to press the veneer firmly against the substrate, eliminating trapped air that can cause lifting or bubbling in the finished product.

8. What safety gear should cabinetmakers wear?

- a) Gloves
- b) Apron
- c) Sunglasses
- d) Ear protection

Correct Answer: a) Gloves

Explanation: Wearing gloves is crucial for cabinetmakers when handling adhesives and veneers, as it protects the skin from harmful chemicals and sharp edges. Proper safety gear ensures that cabinetmakers can work safely and effectively, reducing the risk of injury and maintaining a safe workspace.

9. How should cabinetmakers store veneer sheets?

- a) Flat and dry
- b) Rolled up
- c) Hanging
- d) Under pressure

Correct Answer: a) Flat and dry

Explanation: Veneer sheets should be stored flat and in a dry environment to prevent warping and damage. Cabinetmakers must protect the veneer from moisture and extreme temperatures, which can compromise its quality. Proper storage ensures the veneer remains in optimal condition for application.



10. When should cabinetmakers apply the finish?

- a) Never
- b) While applying veneer
- c) Before applying veneer
- d) After applying veneer

Correct Answer: d) After applying veneer

Explanation: Cabinetmakers should apply the finish after the veneer has been successfully adhered to the substrate. This allows for a complete and even coat over the entire surface, enhancing the appearance and providing necessary protection. Finishing after application ensures that the veneer looks its best.

11. What is the ideal working temperature for veneer application?

- a) Above 90 deg-F / 305.37 K
- b) Room temperature
- c) 50-70 deg-F / 294.26 K
- d) Below freezing

Correct Answer: c) 50-70 deg-F / 294.26 K

Explanation: The ideal working temperature for veneer application is between 50-70 deg-F / 294.26 K. Cabinetmakers find that this range allows adhesives to cure properly and prevents issues with expansion or contraction of materials. Maintaining this temperature ensures a successful and durable application.

12. What should cabinetmakers do if veneer wrinkles?

- a) Cut them off
- b) Use heat
- c) Ignore them
- d) Re-apply adhesive

Correct Answer: b) Use heat

Explanation: If veneer wrinkles during application, cabinetmakers can use heat to smooth them out. Applying gentle heat with a heat gun or iron can relax the veneer, allowing it to conform better to the substrate. This technique helps achieve a smooth, professional finish without needing to replace the veneer.



13. What is the benefit of using a veneer press?

- a) Increases strength
- b) Ensures even pressure
- c) Reduces waste
- d) Saves time

Correct Answer: b) Ensures even pressure

Explanation: A veneer press ensures even pressure during the adhesion process, which is vital for a strong bond. Cabinetmakers use this tool to apply consistent force across the entire surface, preventing weak spots and ensuring that the veneer adheres uniformly. This leads to a higher quality finished product.

14. What type of laminate is best for countertops?

- a) Plastic laminate
- b) Metal laminate
- c) Wood laminate
- d) Phenolic laminate

Correct Answer: a) Plastic laminate

Explanation: Plastic laminate is the best choice for countertops due to its durability, resistance to moisture, and ease of cleaning. Cabinetmakers prefer this material because it combines aesthetic appeal with practical functionality, making it suitable for high-use areas like kitchens and bathrooms.

15. How do cabinetmakers avoid bubbles in laminate?

- a) Let it dry
- b) Use a squeegee
- c) Apply adhesive quickly
- d) Use more adhesive

Correct Answer: b) Use a squeegee

Explanation: Using a squeegee during laminate application helps cabinetmakers avoid bubbles. This tool allows for even pressure and smooth movement across the surface, effectively pushing out trapped air. Proper technique with a squeegee ensures a flawless finish and enhances the overall appearance of the laminate.



16. What should be done after veneer application?

- a) Trim excess veneer
- b) Paint the edges
- c) Sand immediately
- d) Let it dry

Correct Answer: d) Let it dry

Explanation: After applying veneer, cabinetmakers must allow it to dry fully before any further steps. This waiting period ensures that the adhesive cures properly, resulting in a strong bond. Rushing this process can lead to separation or lifting of the veneer, compromising the quality of the work.

17. Why is it important to choose the right veneer?

- a) Affects cost
- b) Changes texture
- c) Impacts appearance
- d) Increases weight

Correct Answer: c) Impacts appearance

Explanation: Choosing the right veneer significantly impacts the final appearance of the project. Cabinetmakers select veneers based on grain patterns, colors, and finishes that complement the design. A well-chosen veneer enhances the aesthetic appeal of cabinetry, making it essential to consider carefully.

18. What is a common mistake when applying veneers?

- a) Skipping cleaning
- b) Using too much glue
- c) Over-sanding
- d) Inadequate cutting

Correct Answer: a) Skipping cleaning

Explanation: A common mistake cabinetmakers make is skipping the cleaning step before veneer application. Failing to clean the surface can lead to poor adhesion and visible imperfections in the finished product. Ensuring a clean surface is crucial for achieving a professional and durable veneer application.



19. What is the function of a veneer scraper?

- a) Cut laminate
- b) Apply adhesive
- c) Trim edges
- d) Smooth surfaces

Correct Answer: d) Smooth surfaces

Explanation: A veneer scraper is used to smooth surfaces after application, ensuring an even and polished finish. Cabinetmakers utilize this tool to remove excess adhesive and refine the edges, contributing to a professional appearance. Proper use of a scraper enhances the overall quality of the veneer work.

20. How can cabinetmakers prevent veneer from splitting?

- a) Use thicker veneer
- b) Seal edges
- c) Apply moisture
- d) Avoid sharp tools

Correct Answer: b) Seal edges

Explanation: Sealing the edges of veneer helps prevent splitting by protecting it from moisture and environmental stresses. Cabinetmakers ensure longevity and durability by applying a proper sealant around the edges, which reduces the risk of damage over time. This proactive step contributes to the overall quality of the project.

21. What is a benefit of laminating over veneer?

- a) Lighter weight
- b) Easier to apply
- c) Cheaper
- d) More durable

Correct Answer: d) More durable

Explanation: Laminating over veneer provides a more durable surface that withstands wear and tear better than veneer alone. Cabinetmakers appreciate this added durability, especially in high-traffic areas. The laminate protects the veneer from scratches, moisture, and other potential damage, enhancing the longevity of the cabinetry.

22. What should cabinetmakers do if adhesive seeps out?

- a) Sand it
- b) Wipe it off
- c) Re-apply
- d) Leave it

Correct Answer: b) Wipe it off

Explanation: If adhesive seeps out during application, cabinetmakers should wipe it off immediately. This prevents unsightly residue and ensures a clean finish. Addressing excess adhesive promptly helps maintain the aesthetic quality of the veneer and prevents complications in the final appearance of the cabinetry.

23. What is the ideal humidity level for applying veneer?

- a) 100%
- b) 30%-50%
- c) 10%
- d) 70%-90%

Correct Answer: b) 30%-50%

Explanation: The ideal humidity level for applying veneer is between 30%-50%. At this level, cabinetmakers reduce the risk of warping or swelling in the veneer and substrate. Maintaining appropriate humidity helps ensure a successful application, leading to a durable and aesthetically pleasing finished product.

24. What is a common finish applied over veneer?

- a) Oil
- b) Paint
- c) Dye
- d) Varnish

Correct Answer: d) Varnish

Explanation: Varnish is a common finish applied over veneer due to its protective qualities and ability to enhance the wood's natural beauty. Cabinetmakers appreciate that varnish provides a durable coat that resists scratches and moisture, ensuring the veneer remains attractive and functional for years to come.



25. Why do cabinetmakers trim excess laminate?

- a) For aesthetics
- b) To reduce weight
- c) To increase flexibility
- d) To save material

Correct Answer: a) For aesthetics

Explanation: Trimming excess laminate is essential for achieving a clean and professional appearance. Cabinetmakers ensure that the laminate fits perfectly to the edges of the cabinetry, enhancing the overall look. Proper trimming contributes to a polished finish and showcases the craftsmanship involved in the project.



Subject - 1

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About the Creators:

Bobby Bedi:

Bobby Bedi, co-creator of the Journeyman Study Guide, calls the Pacific Northwest home, where he has built an extensive career spanning more than two decades. His diverse background, which includes architecture, digital innovation, and industrial marketing, has given him a unique ability to bridge traditional industries with cutting-edge digital solutions. Bobby has worked across a spectrum of industries, from agile startups to publicly traded companies and educational platforms, bringing a depth of experience that has been crucial to the platform's success.

Bobby's precision and problem-solving skills, refined through his years in architecture, have seamlessly transitioned into his work in digital marketing and technology. Since 2006, Bobby has been at the forefront of digital innovation, applying his expertise to transform trade education. He has been instrumental in developing cutting-edge, user-friendly platforms that make learning accessible across the globe, combining technology with education to create impactful online experiences.

As co-creator of the platform, Bobby also plays a key role in the industrial sector, where he helps companies scale by leveraging his expertise in digital marketing and business strategy. His dedication to making education affordable and impactful has driven the growth of the Journeyman Study Guide, ensuring that individuals at every stage of their careers have access to quality learning tools.

Kris McFarlane:

Kris McFarlane, co-creator of the Journeyman Study Guide, has over two decades of experience in business development, education, and the trades. Based in the Pacific Northwest, Kris has worked with a range of organizations—from agile startups to publicly traded companies—driving business growth and developing successful strategies across industries. His expertise in scaling businesses and creating educational platforms has been key to the guide's reach and effectiveness.

Kris's deep roots in the trades and industrial sector, paired with his extensive experience in business development, give him a unique ability to understand both the practical and strategic needs of companies and individuals. His leadership and ability to mentor others have helped shape the platform, making it a go-to resource for tradespeople seeking career advancement and certification.

Having struggled with traditional education early in life, Kris understands the importance of making learning accessible for everyone. His passion for empowering others, especially those who feel underserved by conventional education systems, is reflected in every aspect of the Journeyman Study Guide. Kris's work is driven by a commitment to helping aspiring tradespeople succeed in their careers through affordable, practical, and accessible learning resources.

Work with the Creators

As co-creators of the Journeyman Study Guide, Bobby Bedi and Kris McFarlane draw from extensive experience working with agile startups, publicly traded companies, and education platforms. Their combined expertise has shaped a platform that empowers businesses and individuals alike. To learn more or explore opportunities with the *Unity Crest Solutions team*, visit UnityCrestSolutions.com, where they continue to help organizations and people succeed.



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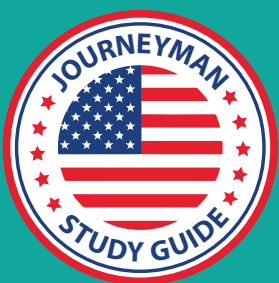
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