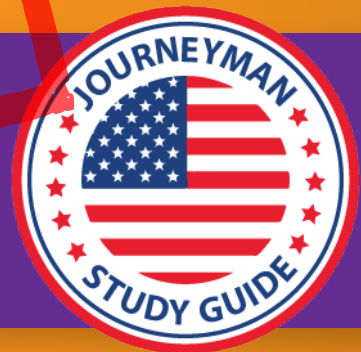


JOURNEYMAN STUDY GUIDE HIGH-PRESSURE PIPE WELDER YEAR 3

**250 EXAM PREP QUESTIONS,
WITH EXPLAINED ANSWERS**



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UNITY CREST SOLUTIONS INC.

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SNOW STUDS QUEST



Year 3: Advanced Pipe Welding, Specialized Materials, and Code Compliance
Subject 3. ASME and API Code Compliance for High-Pressure Piping

1. What is the purpose of ASME Section IX?

- a) Safety regulations compliance
- b) Material selection guidance
- c) Equipment maintenance instructions
- d) Welding procedure qualification

Correct Answer: d) Welding procedure qualification

Explanation: ASME Section IX establishes the requirements for the qualification of welding and brazing procedures and operators. High-Pressure Pipe Welders must understand these requirements to ensure that their welding processes meet industry standards, thereby ensuring the integrity and safety of high-pressure piping systems.

2. Which API standard relates to welding?

- a) API 1104
- b) API 570
- c) API 650
- d) API 620

Correct Answer: a) API 1104

Explanation: API 1104 provides standards for welding pipelines and piping systems in the petroleum and natural gas industries. High-Pressure Pipe Welders must familiarize themselves with this standard as it outlines the requirements for the qualification of welders and welding procedures, which is essential for maintaining safety and integrity in their work.

3. What is a WPS?

- a) Welding Procedure Specification
- b) Workmanship Performance Standard
- c) Worker Performance Standard
- d) Welding Process Summary

Correct Answer: a) Welding Procedure Specification

Explanation: A Welding Procedure Specification (WPS) is a document that provides the necessary information to produce a sound weld. High-Pressure Pipe Welders need to be able to interpret and follow a WPS to ensure that the welding performed meets the required specifications and codes, which is critical for high-pressure applications.



4. What is the primary focus of API 1104?

- a) Equipment specifications
- b) Welding quality
- c) Material durability
- d) Structural integrity

Correct Answer: b) Welding quality

Explanation: The primary focus of API 1104 is to ensure the quality of welds in pipelines and piping systems. High-Pressure Pipe Welders should be familiar with this standard to ensure they meet the necessary quality requirements, which is vital for the safe transport of fluids under high pressure.

5. Why is procedure qualification important?

- a) Confirms weld strength and safety
- b) Reduces welding costs
- c) Shortens project timelines
- d) Ensures aesthetic weld appearance

Correct Answer: a) Confirms weld strength and safety

Explanation: Procedure qualification is crucial because it verifies that the welding process produces welds that can withstand the intended service conditions, including stress and pressure. High-Pressure Pipe Welders must conduct these qualifications to ensure compliance with safety standards and maintain the integrity of high-pressure systems.

6. What does the term "PQR" stand for?

- a) Process Qualification Report
- b) Procedure Quality Review
- c) Performance Qualification Record
- d) Pipe Quality Requirement

Correct Answer: c) Performance Qualification Record

Explanation: A Performance Qualification Record (PQR) documents the results of tests conducted to verify that a welding procedure can produce welds meeting specified requirements. High-Pressure Pipe Welders utilize the PQR to demonstrate that their skills and the procedures they follow consistently yield high-quality welds, crucial for high-pressure applications.



7. What does API 1104 require for welders?

- a) On-the-job training
- b) Certification and qualification
- c) Formal education only
- d) Years of experience

Correct Answer: b) Certification and qualification

Explanation: API 1104 mandates that welders be certified and qualified to perform welding tasks according to specified standards. High-Pressure Pipe Welders must obtain this certification to ensure they possess the necessary skills and knowledge to safely and effectively weld high-pressure piping systems, ensuring compliance with industry expectations.

8. Which is a common welding process for high-pressure piping?

- a) All of the above
- b) Submerged arc welding
- c) Gas metal arc welding
- d) Shielded metal arc welding

Correct Answer: a) All of the above

Explanation: All the listed welding processes—gas metal arc welding, shielded metal arc welding, and submerged arc welding—can be utilized for high-pressure piping applications. High-Pressure Pipe Welders should be proficient in these methods to adapt to various project requirements and ensure the integrity of welds under high-pressure conditions.

9. What is the significance of filler metal?

- a) Cost reduction
- b) Speed of welding
- c) Aesthetics of weld
- d) Strength and ductility

Correct Answer: d) Strength and ductility

Explanation: Filler metal is essential for achieving the desired mechanical properties in a weld. High-Pressure Pipe Welders must select the appropriate filler metal to ensure that the weld has sufficient strength and ductility to withstand the specific pressure and temperature conditions of the piping system, which is critical for safety.



10. What should be verified before welding?

- a) Project timeline
- b) Worker attire
- c) Material compatibility
- d) Weather conditions

Correct Answer: c) Material compatibility

Explanation: Before welding, it is crucial to verify material compatibility to ensure that the base materials and filler metals are suitable for the welding process. High-Pressure Pipe Welders must be diligent in this verification to prevent weld defects and ensure the integrity of the high-pressure piping systems being worked on.

11. What is the role of preheating in welding?

- a) Enhances visual appeal
- b) Improves weld penetration
- c) Lowers equipment costs
- d) Reduces welding speed

Correct Answer: b) Improves weld penetration

Explanation: Preheating the base material before welding improves weld penetration and reduces the risk of cracking, especially in high-strength materials. High-Pressure Pipe Welders must understand preheating techniques to enhance the quality of their welds and ensure compliance with the required standards for high-pressure applications.

12. What is a welding inspection?

- a) Reviewing project documents
- b) Checking equipment only
- c) Observing aesthetic qualities
- d) Evaluating weld integrity

Correct Answer: d) Evaluating weld integrity

Explanation: Welding inspection involves evaluating the integrity and quality of the welds to ensure they meet the specified codes and standards. High-Pressure Pipe Welders need to be aware of inspection criteria and processes to ensure their work is compliant and safe, as failures in high-pressure systems can lead to serious hazards.



13. What does NDE stand for?

- a) Non-Destructive Evaluation
- b) Non-Destructive Essentials
- c) Non-Destructive Examination
- d) Non-Destructive Engineering

Correct Answer: c) Non-Destructive Examination

Explanation: Non-Destructive Examination (NDE) refers to testing methods used to evaluate the properties of a material, component, or assembly without causing damage. High-Pressure Pipe Welders must understand NDE techniques, as they are essential for ensuring weld quality and integrity in high-pressure piping applications without compromising the materials.

14. What is a common defect in welding?

- a) Sweating
- b) Coloring
- c) Sparkling
- d) Cracking

Correct Answer: d) Cracking

Explanation: Cracking is a common defect that can occur during welding, particularly in high-pressure applications where stresses are high. High-Pressure Pipe Welders must be trained to recognize and prevent cracking through proper technique, preheating, and post-weld heat treatment to ensure the longevity and safety of the piping systems they work on.

15. Why use a backing bar in welding?

- a) To improve aesthetics
- b) To support weld pool
- c) To reduce costs
- d) To increase speed

Correct Answer: b) To support weld pool

Explanation: A backing bar provides support to the weld pool during the welding process, which can help improve penetration and reduce defects. High-Pressure Pipe Welders often use backing bars to ensure high-quality welds in critical applications, as it assists in achieving the desired weld characteristics necessary for high-pressure systems.



16. What is the main purpose of post-weld heat treatment?

- a) To relieve stresses
- b) To speed up cooling
- c) To enhance weld appearance
- d) To reduce labor costs

Correct Answer: a) To relieve stresses

Explanation: Post-weld heat treatment (PWHT) is used primarily to relieve residual stresses in the weld and heat-affected zone, which can prevent issues like cracking. High-Pressure Pipe Welders must be familiar with PWHT procedures to ensure that their welds maintain the necessary mechanical properties for high-pressure applications.

17. What is the role of a qualified welding inspector?

- a) To train welders
- b) To evaluate weld quality
- c) To supervise welding only
- d) To purchase materials

Correct Answer: b) To evaluate weld quality

Explanation: A qualified welding inspector plays a crucial role in evaluating the quality and integrity of welds to ensure compliance with industry standards and codes. High-Pressure Pipe Welders must understand the importance of inspections and work closely with inspectors to address any issues that may affect the safety and performance of high-pressure piping systems.

18. What should be done after completing a weld?

- a) Start the next task
- b) Wait for a week
- c) Perform a visual inspection
- d) Leave it untested

Correct Answer: c) Perform a visual inspection

Explanation: After completing a weld, it is essential to perform a visual inspection to identify any obvious defects or inconsistencies. High-Pressure Pipe Welders must conduct this inspection as part of their quality assurance process to ensure that the weld meets the required standards before moving forward with further testing or project completion.



19. What is the benefit of using automated welding?

- a) Slower production times
- b) Enhanced precision and consistency
- c) Reduced safety measures
- d) Increased labor costs

Correct Answer: b) Enhanced precision and consistency

Explanation: Automated welding provides enhanced precision and consistency, which is crucial for high-pressure applications where weld integrity is paramount. High-Pressure Pipe Welders can benefit from automation as it improves the quality of welds and reduces the likelihood of human error, leading to safer and more reliable piping systems.

20. Which material is commonly used for high-pressure piping?

- a) PVC
- b) Carbon steel
- c) Copper
- d) Aluminum

Correct Answer: b) Carbon steel

Explanation: Carbon steel is a commonly used material for high-pressure piping due to its strength and durability. High-Pressure Pipe Welders must be familiar with the characteristics of carbon steel to effectively weld and fabricate high-pressure piping systems that can withstand the operational demands of various industries.

21. What is the significance of welding symbols?

- a) Cost assessment
- b) Material sourcing
- c) Communication of weld requirements
- d) Aesthetic choices

Correct Answer: c) Communication of weld requirements

Explanation: Welding symbols provide a standardized way to communicate weld requirements on engineering drawings. High-Pressure Pipe Welders must understand these symbols to accurately interpret the specifications and ensure that their work aligns with design and engineering expectations, thus guaranteeing the integrity of high-pressure piping systems.



22. What is the effect of moisture on welding?

- a) Increases weld strength
- b) No effect
- c) Causes hydrogen embrittlement
- d) Enhances appearance

Correct Answer: c) Causes hydrogen embrittlement

Explanation: Moisture can introduce hydrogen into the weld zone, leading to hydrogen embrittlement, which compromises the strength and integrity of the weld. High-Pressure Pipe Welders must take precautions to minimize moisture exposure during the welding process to avoid this detrimental effect and ensure high-quality welds in high-pressure applications.

23. What is a common method for testing welds?

- a) Visual inspection only
- b) Ultrasonic testing
- c) Weight measurement
- d) Color coding

Correct Answer: b) Ultrasonic testing

Explanation: Ultrasonic testing is a common non-destructive testing method used to detect internal defects in welds. High-Pressure Pipe Welders should be proficient in this testing method, as it helps ensure that their welds meet the necessary quality and safety standards required for high-pressure piping applications.

24. How often should welding equipment be inspected?

- a) Every five years
- b) Once a year
- c) Regularly and before use
- d) Only when problems occur

Correct Answer: c) Regularly and before use

Explanation: Welding equipment should be inspected regularly and before each use to ensure it operates safely and effectively. High-Pressure Pipe Welders need to prioritize equipment maintenance to prevent failures during welding operations, which can lead to unsafe conditions and compromised weld quality in high-pressure piping systems.



25. What is the consequence of improper welding techniques?

- a) Reduced material costs
- b) Improved weld aesthetics
- c) Increased project speed
- d) Structural failures

Correct Answer: d) Structural failures

Explanation: Improper welding techniques can lead to structural failures in high-pressure piping systems, posing significant safety risks. High-Pressure Pipe Welders must adhere to established codes and standards to ensure that their welding practices produce reliable and safe welds, preventing potential accidents and costly repairs in critical applications.



Subject - 1

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About the Creators:

Bobby Bedi:

Bobby Bedi, co-creator of the Journeyman Study Guide, calls the Pacific Northwest home, where he has built an extensive career spanning more than two decades. His diverse background, which includes architecture, digital innovation, and industrial marketing, has given him a unique ability to bridge traditional industries with cutting-edge digital solutions. Bobby has worked across a spectrum of industries, from agile startups to publicly traded companies and educational platforms, bringing a depth of experience that has been crucial to the platform's success.

Bobby's precision and problem-solving skills, refined through his years in architecture, have seamlessly transitioned into his work in digital marketing and technology. Since 2006, Bobby has been at the forefront of digital innovation, applying his expertise to transform trade education. He has been instrumental in developing cutting-edge, user-friendly platforms that make learning accessible across the globe, combining technology with education to create impactful online experiences.

As co-creator of the platform, Bobby also plays a key role in the industrial sector, where he helps companies scale by leveraging his expertise in digital marketing and business strategy. His dedication to making education affordable and impactful has driven the growth of the Journeyman Study Guide, ensuring that individuals at every stage of their careers have access to quality learning tools.

Kris McFarlane:

Kris McFarlane, co-creator of the Journeyman Study Guide, has over two decades of experience in business development, education, and the trades. Based in the Pacific Northwest, Kris has worked with a range of organizations—from agile startups to publicly traded companies—driving business growth and developing successful strategies across industries. His expertise in scaling businesses and creating educational platforms has been key to the guide's reach and effectiveness.

Kris's deep roots in the trades and industrial sector, paired with his extensive experience in business development, give him a unique ability to understand both the practical and strategic needs of companies and individuals. His leadership and ability to mentor others have helped shape the platform, making it a go-to resource for tradespeople seeking career advancement and certification.

Having struggled with traditional education early in life, Kris understands the importance of making learning accessible for everyone. His passion for empowering others, especially those who feel underserved by conventional education systems, is reflected in every aspect of the Journeyman Study Guide. Kris's work is driven by a commitment to helping aspiring tradespeople succeed in their careers through affordable, practical, and accessible learning resources.

Work with the Creators

As co-creators of the Journeyman Study Guide, Bobby Bedi and Kris McFarlane draw from extensive experience working with agile startups, publicly traded companies, and education platforms. Their combined expertise has shaped a platform that empowers businesses and individuals alike. To learn more or explore opportunities with the *Unity Crest Solutions team*, visit UnityCrestSolutions.com, where they continue to help organizations and people succeed.



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Remember, the Journeyman Study Guide is a tool to complement your study regimen. For optimal results, use this guide in conjunction with the latest official materials issued by government authorities.

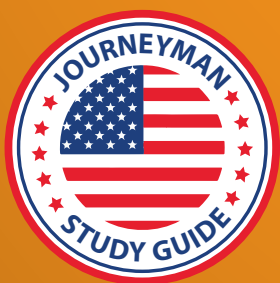
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