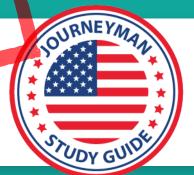
# JOURNEYMAN STUDY GUIDE GLASS INSTALLER AUTOMOTIVE

YEAR

250 EXAM PREP QUESTIONS, WITH EXPLAINED ANSWERS



APPRENTICES I INSTRUCTORS I INSTITUTES

JourneymanStudyGuide.com

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Jessica Taylor, Apprentice Ironworker

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Carlos Ramirez, Electrician, originally from Mexico

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# 

## <u>Year 2: Intermediate Glass Installation, Repair Techniques, and Windshield</u> Calibration

### Subject 3. Windshield Calibration and ADAS System Integration

### 1. What is windshield calibration?

- a) Cleaning the glass
- b) Adjusting sensor alignment
- c) Replacing glass only
- d) Removing windshield wipers

### **Correct Answer: b) Adjusting sensor alignment**

**Explanation:** Windshield calibration is the process of ensuring that the advanced driver-assistance systems (ADAS) cameras and sensors are accurately aligned after a windshield replacement. This is crucial for the proper functioning of features like lane departure warning and automatic emergency braking, which rely on precise sensor data to operate effectively.

### 2. Why is calibration necessary after replacement?

- a) To maintain system accuracy
- b) To ensure proper visibility
- c) To enhance aesthetics
- d) To prevent air leaks

### Correct Answer: a) To maintain system accuracy

**Explanation:** Calibration is necessary after a windshield replacement to ensure that the ADAS components function correctly. If the cameras and sensors are not calibrated, it can lead to inaccurate readings, which may compromise the safety features of the vehicle. As a result, proper calibration is critical to maintaining the integrity and reliability of the vehicle's safety systems.

### 3. What tools are commonly used for calibration?

- a) Calibration targets
- b) Tire pressure gauge
- c) Wrench set
- d) Screwdriver set

### **Correct Answer: a) Calibration targets**

**Explanation:** Calibration targets are specialized tools used to facilitate the accurate alignment of cameras and sensors during the calibration process. These targets help technicians measure and adjust the positioning of the ADAS devices to ensure they are correctly calibrated, allowing the systems to function as intended and ensuring driver safety.



### 4. What does ADAS stand for?

- a) Assured Driver Assistance Systems
- b) Advanced Driver Assistance Systems
- c) Automatic Driver Assistance Systems
- d) Automated Driving Assistance Systems

### **Correct Answer: b) Advanced Driver Assistance Systems**

**Explanation:** ADAS stands for Advanced Driver Assistance Systems, which are technology packages that enhance vehicle safety and driving experience by providing features such as adaptive cruise control, lane-keeping assistance, and collision avoidance. Proper integration and calibration of these systems are essential after windshield replacements to ensure they operate correctly.

### 5. Which sensor often requires calibration?

- a) Tire pressure sensor
- b) Oil level sensor
- c) Lane departure camera
- d) Battery monitor sensor

### Correct Answer: c) Lane departure camera

**Explanation:** The lane departure camera is one of the sensors that often requires calibration after a windshield replacement. This camera helps the vehicle detect lane markings and assists in keeping the vehicle centered in its lane. If not calibrated properly, the system may misinterpret the vehicle's position, potentially leading to safety hazards.

### 6. What is the first step in windshield replacement?

- a) Calibrating sensors
- b) Applying adhesive
- c) Removing old glass
- d) Cleaning surfaces

### **Correct Answer: c) Removing old glass**

**Explanation:** The first step in windshield replacement is removing the old glass. This involves carefully detaching the existing windshield to avoid damage to the vehicle's frame or interior. Once the old glass is removed, the installation of the new windshield can proceed, followed by necessary calibration of any ADAS components.



### 7. How is adhesive applied during installation?

- a) Using a brush
- b) Using a sponge
- c) Using a towel
- d) Using a caulking gun

Correct Answer: d) Using a caulking gun

**Explanation:** A caulking gun is typically used to apply adhesive during windshield installation. This tool allows for a controlled and even application of adhesive around the perimeter of the windshield frame, ensuring a proper seal and secure fit for the new glass. This step is crucial to prevent leaks and maintain structural integrity.

### 8. What is the purpose of trim work?

- a) Reduce noise
- b) Secure glass in place
- c) All of the above
- d) Improve aesthetics

Correct Answer: c) All of the above

**Explanation:** The purpose of trim work includes improving aesthetics, reducing noise, and securing the glass in place. Proper trim installation ensures that the windshield is not only visually appealing but also minimizes wind and road noise while enhancing the overall safety and structural stability of the vehicle.

### 9. Which vehicle feature often relies on sensors?

- a) Radio system
- b) Windshield wipers
- c) Engine temperature
- d) Backup camera

Correct Answer: d) Backup camera

**Explanation:** The backup camera is a vehicle feature that relies on sensors to provide a visual display of the area directly behind the vehicle. These sensors must be correctly calibrated after windshield replacement to ensure they provide accurate images and alerts, thus enhancing safety while reversing the vehicle.



### 10. What can happen if calibration is incorrect?

- a) Safety risks
- b) Better fuel economy
- c) Enhanced aesthetics
- d) Improved performance

Correct Answer: a) Safety risks

**Explanation:** If calibration is incorrect, it can lead to safety risks such as misalignment of the ADAS features, which may cause erroneous warnings or failure to activate critical safety interventions. This can increase the likelihood of accidents and compromise the overall safety of the vehicle and its occupants.

### 11. What material is commonly used for windshields?

- a) Acrylic
- b) Plastic
- c) Tempered glass
- d) Laminated glass

Correct Answer: d) Laminated glass

**Explanation:** Laminated glass is commonly used for windshields because it consists of two sheets of glass with a layer of plastic in between, providing strength and safety. This construction helps prevent shattering upon impact and ensures that the glass remains intact, which is essential for the structural integrity of the vehicle.

### 12. How often should ADAS be recalibrated?

- a) Once a year
- b) Only if malfunctioning
- c) After windshield replacement
- d) After every oil change

**Correct Answer: c) After windshield replacement** 

**Explanation:** ADAS should be recalibrated after windshield replacement to ensure that all systems function as intended. Since these systems rely on precise sensor data for operation, any misalignment can lead to incorrect readings and potentially dangerous situations on the road. Regular recalibration helps maintain vehicle safety standards.



### 13. What is a common sign of misaligned sensors?

- a) Warning lights
- b) Smooth driving
- c) Clear vision
- d) Silent operation

**Correct Answer: a) Warning lights** 

**Explanation:** A common sign of misaligned sensors is the illumination of warning lights on the dashboard. These lights indicate that the vehicle's ADAS is not functioning properly, which may be due to incorrect calibration following a windshield replacement. Identifying these warning signs early is crucial for maintaining vehicle safety.

### 14. What is the role of the calibration technician?

- a) Calibrate sensors
- b) Replace tires
- c) Inspect engines
- d) Paint vehicles

**Correct Answer: a) Calibrate sensors** 

**Explanation:** The role of the calibration technician is to calibrate sensors after windshield replacement to ensure that all ADAS functions operate correctly. This technician uses specialized tools and techniques to align the sensors accurately, which is critical for maintaining the vehicle's safety features and overall performance.

### 15. Which system may use a radar sensor?

- a) Lighting system
- b) Adaptive cruise control
- c) Navigation system
- d) Air conditioning

### **Correct Answer: b) Adaptive cruise control**

**Explanation:** Adaptive cruise control is a system that often uses radar sensors to maintain a safe distance from vehicles ahead. These sensors need to be properly calibrated after windshield replacement to ensure accurate distance measurement and safe operation. Calibration ensures that the system can function effectively in various driving conditions.



### 16. What should be checked before calibration?

- a) Engine oil level
- b) Battery life
- c) Glass cleanliness
- d) Tire pressure

**Correct Answer: c) Glass cleanliness** 

**Explanation:** Before calibration, it is essential to check the cleanliness of the glass. Dirt or debris on the windshield can interfere with the calibration process, leading to inaccurate sensor readings and compromised system performance. Ensuring a clean surface allows for precise calibration and optimal functioning of the ADAS.

### 17. What is a common windshield replacement procedure?

- a) Paint job
- b) Bonding new glass
- c) Glass cutting
- d) Engine tuning

**Correct Answer: b) Bonding new glass** 

**Explanation:** A common windshield replacement procedure involves bonding the new glass to the vehicle's frame using adhesive. This step is crucial for ensuring the glass is securely attached and prevents leaks. Proper bonding is essential for both safety and structural integrity, particularly in the event of an accident.

### 18. Which of the following can affect calibration?

- a) Tire brand
- b) Engine size
- c) Weather conditions
- d) Color of car

**Correct Answer: c) Weather conditions** 

**Explanation:** Weather conditions can significantly affect calibration, as extreme temperatures or precipitation can impact the adhesive's curing process and the accuracy of sensor readings. Calibration should be performed under optimal conditions to ensure that the sensors are aligned correctly and function appropriately, ensuring vehicle safety.



### 19. What is the function of a windshield molding?

- a) Decorative only
- b) Block wind noise
- c) Both b and c
- d) Hold glass in place

Correct Answer: c) Both b and c

**Explanation:** The function of a windshield molding is to hold the glass in place and block wind noise. The molding provides a secure fit for the windshield and helps minimize air and sound intrusion into the vehicle's cabin. Proper installation of the molding is crucial for maintaining both aesthetics and functionality.

### 20. When is it important to recalibrate sensors?

- a) When replacing tires
- b) Only during inspections
- c) After windshield replacement
- d) During routine maintenance

Correct Answer: c) After windshield replacement

**Explanation:** It is important to recalibrate sensors after windshield replacement because the ADAS relies on accurate sensor positioning to function correctly. Any misalignment can lead to safety hazards, making it essential to ensure the calibration process is performed following a glass replacement to maintain the vehicle's safety systems.

### 21. What might occur if the adhesive is insufficient?

- a) Improved visibility
- b) Glass may leak
- c) Enhanced soundproofing
- d) Faster installation

Correct Answer: b) Glass may leak

**Explanation:** If the adhesive used in windshield installation is insufficient, it can result in leaks around the glass. This can compromise the vehicle's integrity and lead to water damage or decreased visibility. Proper adhesive application is crucial for ensuring a secure fit and maintaining the vehicle's overall safety and performance.



### 22. What is a key benefit of ADAS?

- a) Increased engine power
- b) Quieter operation
- c) Enhanced driving safety
- d) Improved fuel economy

Correct Answer: c) Enhanced driving safety

**Explanation:** A key benefit of ADAS is enhanced driving safety. These systems assist drivers with features like collision avoidance, lane departure warnings, and adaptive cruise control, significantly reducing the risk of accidents. Proper calibration and integration of these systems after windshield replacement are vital to ensuring their effectiveness in promoting road safety.

### 23. What is a potential consequence of neglecting calibration?

- a) Increased accident risk
- b) Improved driver comfort
- c) Better sound system
- d) Higher fuel efficiency

Correct Answer: a) Increased accident risk

Explanation: Neglecting calibration after windshield replacement can lead to increased accident risk. If the sensors and cameras are misaligned, they may provide incorrect data, leading to malfunctioning safety features. This could result in accidents that might have been prevented with properly calibrated ADAS, emphasizing the importance of this process.

### 24. How do ADAS features assist drivers?

- a) Provide navigation only
- b) Adjust air conditioning
- c) Control engine speed
- d) Monitor surroundings

**Correct Answer: d) Monitor surroundings** 

**Explanation:** ADAS features assist drivers by monitoring their surroundings through various sensors and cameras. They provide critical feedback on obstacles, lane markings, and other vehicles, allowing for safer driving. These systems require accurate calibration to function effectively, ensuring they can detect and respond to potential hazards on the road.



### 25. What is a common misconception about windshield replacement?

- a) It's a DIY task
- b) It's always quick
- c) Sensors don't need recalibration
- d) All glass is the same

### Correct Answer: c) Sensors don't need recalibration

**Explanation:** A common misconception about windshield replacement is that sensors do not need recalibration. In reality, after replacing a windshield, it is crucial to recalibrate the ADAS sensors to ensure they function correctly. Neglecting this step can lead to serious safety issues, making it essential for glass installers to educate customers on the importance of proper calibration.





- 1). A B C D
- 6). A B C D
- 11). A B C D

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- 25). A B C D

### **About the Creators:**

### **Bobby Bedi:**

Bobby Bedi, co-creator of the Journeyman Study Guide, calls the Pacific Northwest home, where he has built an extensive career spanning more than two decades. His diverse background, which includes architecture, digital innovation, and industrial marketing, has given him a unique ability to bridge traditional industries with cutting-edge digital solutions. Bobby has worked across a spectrum of industries, from agile startups to publicly traded companies and educational platforms, bringing a depth of experience that has been crucial to the platform's success.

Bobby's precision and problem-solving skills, refined through his years in architecture, have seamlessly transitioned into his work in digital marketing and technology. Since 2006, Bobby has been at the forefront of digital innovation, applying his expertise to transform trade education. He has been instrumental in developing cutting-edge, user-friendly platforms that make learning accessible across the globe, combining technology with education to create impactful online experiences.

As co-creator of the platform, Bobby also plays a key role in the industrial sector, where he helps companies scale by leveraging his expertise in digital marketing and business strategy. His dedication to making education affordable and impactful has driven the growth of the Journeyman Study Guide, ensuring that individuals at every stage of their careers have access to quality learning tools.

### Kris McFarlane:

Kris McFarlane, co-creator of the Journeyman Study Guide, has over two decades of experience in business development, education, and the trades. Based in the Pacific Northwest, Kris has worked with a range of organizations—from agile startups to publicly traded companies—driving business growth and developing successful strategies across industries. His expertise in scaling businesses and creating educational platforms has been key to the guide's reach and effectiveness.

Kris's deep roots in the trades and industrial sector, paired with his extensive experience in business development, give him a unique ability to understand both the practical and strategic needs of companies and individuals. His leadership and ability to mentor others have helped shape the platform, making it a go-to resource for tradespeople seeking career advancement and certification.

Having struggled with traditional education early in life, Kris understands the importance of making learning accessible for everyone. His passion for empowering others, especially those who feel underserved by conventional education systems, is reflected in every aspect of the Journeyman Study Guide. Kris's work is driven by a commitment to helping aspiring tradespeople succeed in their careers through affordable, practical, and accessible learning resources.

### Work with the Creators

As co-creators of the Journeyman Study Guide, Bobby Bedi and Kris McFarlane draw from extensive experience working with agile startups, publicly traded companies, and education platforms. Their combined expertise has shaped a platform that empowers businesses and individuals alike. To learn more or explore opportunities with the *Unity Crest Solutions team*, visit *UnityCrestSolutions.com*, where they continue to help organizations and people succeed.



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