

# JOURNEYMAN STUDY GUIDE FRAC TECHNICIAN (OILFIELD SERVICES)

## YEAR 2

**SAMPLE**  
250 EXAM PREP QUESTIONS,  
WITH EXPLAINED ANSWERS



APPRENTICES | INSTRUCTORS | INSTITUTES

[JourneymanStudyGuide.com](http://JourneymanStudyGuide.com)

UNITY CREST SOLUTIONS INC.

## Who Is Journeyman Study Guide For?

Welcome to *Journeyman Study Guide*—your key to unlocking success in your trade, earning the recognition you deserve, and building a solid career in America. Whether you're an apprentice just starting out, a seasoned professional, or someone new to the country and adjusting to U.S. trade standards, this guide is designed to complement your learning and support you along the way. While it provides valuable insights and resources, it's not a substitute for official materials required for certification.

## How We Help You Succeed

1. *Apprentices*: Looking to kickstart your career? Our study guides and practice tests will help you build the foundational skills you need to succeed.
2. *Tradespeople*: New to the U.S. or advancing in your career? We offer detailed questions, answers, and explanations to help you understand industry standards and excel in your work.
3. *Instructors*: Need reliable teaching tools? Our question banks and online tests are great for guiding your students through trade concepts and preparing them for certification.
4. *Educational Institutions*: Looking for tailored materials? Our study guides, quizzes, and exams are designed to fit into your existing curriculum, offering valuable resources for students.
5. *Unions*: Searching for effective ways to train your members? Our easy-to-follow format ensures that each member gains the knowledge they need to thrive in their trade.

## What Journeyman Study Guide Offers:

1. *Tailored Study Guides*: Access the core knowledge you need, whether you're preparing for your exam, familiarizing yourself with U.S. trade standards, or simply refining your trade skills.
2. *Real-World Practice Tests*: Simulate actual exam conditions with online tests that help you measure your progress and improve your job-ready skills.
3. *Skill-Building Question Banks*: Strengthen your understanding with questions that not only prepare you for the exam but also help you master key concepts in your day-to-day work.
4. *In-Depth Explanations*: Get detailed explanations for each answer, helping you understand not just how, but why, the answers are correct—improving both test results and practical knowledge.
5. *Additional Learning Resources*: Dive into supplementary guides on topics like math, safety protocols, and management strategies that are valuable for both certification and long-term career growth.



## Tools for Your Success

Each of these resources is crafted to ensure you're fully prepared for your Journeyman exam and ready to excel in your trade. From gaining core knowledge with our tailored study guides to testing your skills with real-world practice exams, we provide everything you need to boost your understanding. Our in-depth explanations clarify key concepts, while additional learning resources like math, safety, and management guides give you the tools to succeed in your career and continue growing as a tradesperson.

## How to Use This Guide

The *Journeyman Study Guide* is a *helpful tool* designed to complement your preparation for certification exams. While it includes practice questions, explanations, and supplementary resources, it's important to use this guide *alongside your official study materials* and hands-on training. The more you combine this guide with your practical experience and state-approved coursework, the better prepared you'll be for both your exam and your career in the trade.

## Ready to Take the First Step Toward Success?

Don't let anything hold you back. Visit *JourneymanStudyGuide.com* to unlock the resources that will elevate your skills, boost your confidence, and secure the income and recognition you deserve. Whether you're an apprentice, a tradesperson, or an instructor, our *online tests, questions and answers, and detailed explanations* are designed to help you at every stage of your career. *Remember, this guide is a tool to help you succeed—it works best when paired with hands-on learning and official materials.*

Thousands of tradespeople have already transformed their careers, increased their income, and improved their lives with the *Journeyman Study Guide*.

Don't wait—join them today and take the next step toward your success!



## Why Journeyman Study Guide?

We're committed to making trade education *accessible, flexible, and affordable* to anyone in America. You don't need to worry about the high cost of learning—we believe nothing should stop you from earning top wages in your trade.

This guide isn't just a quick fix—it's a tool designed to *highlight your strengths, pinpoint areas for improvement, and focus your efforts* where they matter most. Whether you choose our *online tests, questions and answers, or detailed explanations*, you'll get the right tools to prepare for whatever challenges lie ahead. *However, it's not a replacement for official training or certification resources.*

## Success Stories from Real People

We've helped thousands of tradespeople—apprentices, seasoned professionals, and those new to America—gain the confidence and skills needed to pass their exams and advance their careers.

Here's what some of our users have to say:

"The *online tests* in the Journeyman Study Guide were a game-changer. They gave me a clear sense of what to expect on the exam, and the *questions and answers* helped me focus on exactly what I needed to improve, especially in areas I had struggled with before."

— Jessica Taylor, Apprentice Ironworker

"Journeyman's *questions, answers, and explanations* made it easier for me to understand the trade standards here in the U.S. The *detailed explanations* filled gaps in my knowledge and gave me the confidence to pass my exams."

— Carlos Ramirez, Electrician, originally from Mexico

"As a union instructor, I rely on the *Journeyman Study Guide's question and answer sections* to reinforce my students' learning. The *online tests* are a great way to track their progress and make sure they're ready for the real exam."

— John Davis, Union Welding Instructor

## Ready to Start Your Own Success Story?

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## What This Book Will Teach You

This isn't just about reading and memorizing; it's about *preparing* you for real-world challenges. At Journeyman Study Guide, we've helped thousands of people pass their exams and advance their careers. But the truth is—success takes more than book smarts. Here's what you need to know:

1. *It's not easy:* Becoming a certified journeyman requires hard work, patience, and a real dedication to learning. This guide will help you navigate the complexity, but the journey itself requires you to commit to the process. At the end, you'll not only have earned your certification but also be in a stronger position for long-term success in your career.
2. *You will need to put in effort:* Our practice tests, questions, and explanations are incredibly useful, but they can only get you so far without your own effort. You need to engage with the material and be prepared to revisit concepts to fully understand them. This preparation will also help you manage test anxiety and give you the tools to stay focused and confident when exam day comes.
3. *It's hands-on:* While this guide provides the foundational knowledge and key concepts, your true growth comes from hands-on experience in the trade. This guide is designed to complement that experience and help you feel more prepared on the job. By understanding the 'why' behind the work, you'll find yourself better equipped for both the exam and your everyday trade responsibilities.

Our *online tests and question and answer sections* are here to help you feel confident, prepared, and capable, but remember—they're meant to *complement*, not replace, the hands-on training you'll need to master your trade and succeed in certification.

## What This Guide Is and Isn't

Before you dive into the resources, it's important to know that *Journeyman Study Guide* is a *helpful tool* designed to prepare you for your exam by offering practice questions, answers, and explanations similar to what you may encounter. However, *state requirements vary*, and this guide should be used *alongside official state or industry resources* to ensure you're fully prepared.



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# SNOW STUDS QUEST



## **Year 2: Intermediate Frac Operations, Equipment Maintenance, and Well Performance**

### **Subject 3. Frac Pump Maintenance and Troubleshooting**

#### **1. What is a key maintenance task?**

- a) Installing lights
- b) Replacing tires
- c) Painting equipment
- d) Fluid checks

**Correct Answer: d) Fluid checks**

**Explanation:** Fluid checks are essential for the proper operation of frac pumps. Frac Technicians must regularly monitor the fluid levels and conditions to ensure optimal performance and avoid potential damage. Neglecting this task may result in inadequate lubrication and cooling, leading to premature wear or failure of critical components.

#### **2. What does cavitation indicate?**

- a) Low fluid levels
- b) High pressure
- c) Air bubbles forming
- d) Pump overheating

**Correct Answer: c) Air bubbles forming**

**Explanation:** Cavitation occurs when vapor bubbles form in a liquid and collapse, creating shock waves that can damage pump components. For Frac Technicians, recognizing early signs of cavitation, such as unusual noise or vibration, is crucial. Addressing cavitation promptly can prevent significant maintenance issues and ensure the pump operates efficiently.

#### **3. What should be checked regularly?**

- a) Battery health
- b) Fuel levels
- c) Lubrication levels
- d) Tire pressure

**Correct Answer: c) Lubrication levels**

**Explanation:** Regularly checking lubrication levels is vital for maintaining the performance and longevity of frac pumps. Sufficient lubrication minimizes friction between moving parts, reducing wear and preventing overheating. Frac Technicians must ensure that all lubrication points are adequately serviced according to the manufacturer's recommendations to avoid potential breakdowns.



#### **4. What causes pressure loss?**

- a) Low fuel levels
- b) Excessive lubrication
- c) High ambient temperatures
- d) Blockages in the system

**Correct Answer: d) Blockages in the system**

**Explanation:** Pressure loss in frac pumps can be caused by blockages within the system, such as debris or sediment buildup. Frac Technicians should regularly inspect and clean filters, hoses, and valves to maintain optimal flow. Identifying and addressing blockages promptly helps to ensure efficient operation and prolongs the lifespan of the equipment.

#### **5. What is a sign of wear?**

- a) Unusual noises
- b) Regular temperature
- c) Steady fluid flow
- d) Consistent pressure readings

**Correct Answer: a) Unusual noises**

**Explanation:** Unusual noises during operation can indicate wear or damage within a frac pump. Frac Technicians should be attentive to changes in sound, as they can signal issues such as bearing failure or cavitation. Early detection of these signs allows for timely maintenance and helps prevent catastrophic failures that could halt operations.

#### **6. What maintenance protects pumps?**

- a) Fuel refilling
- b) Weekly cleaning
- c) Regular inspections
- d) Equipment painting

**Correct Answer: c) Regular inspections**

**Explanation:** Regular inspections are crucial for protecting frac pumps from unexpected failures. Frac Technicians should conduct systematic checks of all components, including seals, hoses, and bearings. By identifying potential issues early, they can perform necessary maintenance, which minimizes downtime and extends the life of the equipment.



**7. What fluid is essential for lubrication?**

- a) Water
- b) Engine oil
- c) Coolant
- d) Hydraulic fluid

**Correct Answer: d) Hydraulic fluid**

**Explanation:** Hydraulic fluid is essential for lubrication in frac pumps. It provides the necessary viscosity to reduce friction and wear between moving parts. Frac Technicians must ensure that hydraulic fluid levels are adequate and that the fluid is free of contaminants, as this directly impacts the performance and reliability of the pump.

**8. What tool helps in troubleshooting?**

- a) Pliers
- b) Wrench
- c) Multimeter
- d) Hammer

**Correct Answer: c) Multimeter**

**Explanation:** A multimeter is an essential tool for troubleshooting frac pumps. It allows Frac Technicians to measure voltage, current, and resistance, helping them diagnose electrical issues in the pump's components. Using a multimeter can quickly pinpoint problems, reducing downtime and facilitating efficient maintenance practices.

**9. When should lubrication be checked?**

- a) Daily
- b) Annually
- c) Weekly
- d) Monthly

**Correct Answer: a) Daily**

**Explanation:** Lubrication should be checked daily to ensure that frac pumps operate smoothly. Frac Technicians need to monitor lubrication levels consistently because insufficient lubrication can lead to overheating and wear. Daily checks help maintain optimal performance and prevent costly repairs due to equipment failure.



**10. What is a common symptom of cavitation?**

- a) Loud banging noise
- b) Low oil pressure
- c) Normal operation
- d) Steady pressure

**Correct Answer: a) Loud banging noise**

**Explanation:** A loud banging noise is a common symptom of cavitation in frac pumps. This noise is caused by the implosion of vapor bubbles, which creates shock waves that can damage pump components. Frac Technicians must identify this symptom early and take corrective action to prevent further damage to the pump.

**11. What can cause pump overheating?**

- a) Quality of oil
- b) Low fluid levels
- c) Ambient temperature
- d) High fluid levels

**Correct Answer: b) Low fluid levels**

**Explanation:** Low fluid levels can lead to pump overheating, as there is insufficient lubrication to cool moving parts. Frac Technicians must regularly monitor fluid levels to prevent overheating, which can cause severe damage to the pump and result in costly repairs. Maintaining proper fluid levels is essential for safe and efficient operation.

**12. What should be replaced regularly?**

- a) Bolts
- b) Tires
- c) Paint
- d) Filters

**Correct Answer: d) Filters**

**Explanation:** Regular replacement of filters is vital for keeping frac pumps in optimal condition. Filters remove contaminants from the fluid, preventing damage to internal components. Frac Technicians should follow the manufacturer's guidelines for filter replacement schedules to ensure that the pump operates efficiently and to minimize wear on the system.



**13. What can indicate a leak?**

- a) Steady operation
- b) Increased pressure
- c) Fluid pooling
- d) Normal sounds

**Correct Answer: c) Fluid pooling**

**Explanation:** Fluid pooling around a frac pump is a clear indicator of a leak. Frac Technicians need to investigate any signs of pooling to determine the source and take corrective action. Addressing leaks promptly prevents fluid loss and keeps the system operating efficiently, avoiding potential environmental hazards and costly repairs.

**14. What is a critical part of pump maintenance?**

- a) Daily cleaning
- b) Pressure testing
- c) Fuel checks
- d) Equipment painting

**Correct Answer: b) Pressure testing**

**Explanation:** Pressure testing is a critical part of pump maintenance. It helps Frac Technicians assess the integrity of the pump and its components. Regular pressure tests can identify weaknesses or leaks in the system, allowing for timely repairs and ensuring the pump operates safely and efficiently under high-pressure conditions.

**15. How often should fluid checks occur?**

- a) Monthly
- b) Daily
- c) Once a year
- d) Weekly

**Correct Answer: b) Daily**

**Explanation:** Fluid checks should occur daily to ensure optimal performance of frac pumps. Frac Technicians need to monitor not only the fluid level but also its condition. Daily checks help identify any issues, such as contamination or fluid degradation, before they escalate into major problems that could affect pump operation.



**16. What is a sign of low lubrication?**

- a) High temperature readings
- b) Normal fluid flow
- c) Steady pressure
- d) Quiet operation

**Correct Answer: a) High temperature readings**

**Explanation:** High temperature readings can indicate low lubrication in frac pumps. Insufficient lubrication leads to increased friction and heat buildup, which can damage components. Frac Technicians must monitor temperature readings closely and address lubrication issues immediately to prevent costly breakdowns and maintain operational efficiency.

**17. What can be affected by cavitation?**

- a) Electrical systems
- b) Fuel consumption
- c) Pump efficiency
- d) Tire wear

**Correct Answer: c) Pump efficiency**

**Explanation:** Cavitation can significantly affect pump efficiency by disrupting the smooth flow of fluid. It leads to energy loss and can cause damage to pump components. Frac Technicians need to monitor pump performance and take corrective actions to mitigate cavitation effects, ensuring the pump operates at peak efficiency.

**18. Why is routine maintenance important?**

- a) Prevents downtime
- b) Improves aesthetics
- c) Reduces operating costs
- d) Increases fuel consumption

**Correct Answer: a) Prevents downtime**

**Explanation:** Routine maintenance is crucial for preventing downtime in frac pump operations. By regularly inspecting and servicing equipment, Frac Technicians can identify and resolve issues before they escalate into major problems. Preventative maintenance strategies ensure that the pump operates reliably, reducing the risk of interruptions in service and increasing productivity.



**19. What does pressure loss indicate?**

- a) Improved efficiency
- b) Potential leaks
- c) Perfect operation
- d) Enhanced performance

**Correct Answer: b) Potential leaks**

**Explanation:** Pressure loss often indicates potential leaks within the frac pump system. Frac Technicians should investigate any drop in pressure to identify the source, as leaks can compromise system integrity and performance. Addressing pressure loss promptly helps maintain optimal operation and prevents further damage to the equipment.

**20. What maintenance task involves cleaning?**

- a) Electrical testing
- b) Filter replacement
- c) Lubrication checks
- d) Fluid analysis

**Correct Answer: b) Filter replacement**

**Explanation:** Filter replacement involves cleaning the system by removing contaminants that could harm the frac pump. Frac Technicians should regularly replace filters to ensure unimpeded fluid flow and protect the pump from damage. Keeping filters clean is essential for maintaining the overall health of the hydraulic system.

**21. What should be monitored for wear?**

- a) Fluid color
- b) Equipment age
- c) Pump temperature
- d) Maintenance schedule

**Correct Answer: c) Pump temperature**

**Explanation:** Monitoring pump temperature is essential for detecting wear. Abnormal temperature increases can indicate excessive friction or inadequate lubrication, leading to premature failure. Frac Technicians should keep a close eye on temperature readings and take action if they deviate from the normal range, ensuring the pump operates efficiently.



**22. What is essential for proper lubrication?**

- a) High pressure
- b) Correct fluid type
- c) Frequent operation
- d) Clean environment

**Correct Answer: b) Correct fluid type**

**Explanation:** Using the correct fluid type is essential for proper lubrication in frac pumps. The right hydraulic fluid ensures optimal viscosity and performance, preventing wear and overheating. Frac Technicians must follow manufacturer specifications for fluid selection to maintain the pump's efficiency and reliability throughout its operation.

**23. What does a high vibration level suggest?**

- a) Potential damage
- b) Increased efficiency
- c) Low pressure
- d) Normal operation

**Correct Answer: a) Potential damage**

**Explanation:** High vibration levels in frac pumps suggest potential damage or misalignment within the system. Frac Technicians should monitor vibration levels closely, as excessive vibrations can lead to component failure over time. Addressing the source of high vibration early can prevent costly repairs and ensure smooth pump operation.

**24. How often should inspections occur?**

- a) Annually
- b) Monthly
- c) Weekly
- d) Daily

**Correct Answer: d) Daily**

**Explanation:** Inspections should occur daily to ensure that frac pumps are operating correctly. Frac Technicians need to identify any signs of wear, leaks, or operational issues promptly. Daily inspections help maintain equipment functionality, reduce the likelihood of unexpected breakdowns, and ensure safety in high-pressure environments.



**25. What can excessive heat cause?**

- a) Improved performance
- b) No effect
- c) Increased efficiency
- d) Component failure

**Correct Answer: d) Component failure**

**Explanation:** Excessive heat can lead to component failure in frac pumps. High temperatures often indicate insufficient lubrication or excessive friction, which can damage critical parts. Frac Technicians must monitor heat levels and take corrective measures, such as ensuring proper lubrication, to prevent overheating and extend the lifespan of the equipment.



Subject - 1

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## About the Creators:

### Bobby Bedi:

Bobby Bedi, co-creator of the Journeyman Study Guide, calls the Pacific Northwest home, where he has built an extensive career spanning more than two decades. His diverse background, which includes architecture, digital innovation, and industrial marketing, has given him a unique ability to bridge traditional industries with cutting-edge digital solutions. Bobby has worked across a spectrum of industries, from agile startups to publicly traded companies and educational platforms, bringing a depth of experience that has been crucial to the platform's success.

Bobby's precision and problem-solving skills, refined through his years in architecture, have seamlessly transitioned into his work in digital marketing and technology. Since 2006, Bobby has been at the forefront of digital innovation, applying his expertise to transform trade education. He has been instrumental in developing cutting-edge, user-friendly platforms that make learning accessible across the globe, combining technology with education to create impactful online experiences.

As co-creator of the platform, Bobby also plays a key role in the industrial sector, where he helps companies scale by leveraging his expertise in digital marketing and business strategy. His dedication to making education affordable and impactful has driven the growth of the Journeyman Study Guide, ensuring that individuals at every stage of their careers have access to quality learning tools.

### Kris McFarlane:

Kris McFarlane, co-creator of the Journeyman Study Guide, has over two decades of experience in business development, education, and the trades. Based in the Pacific Northwest, Kris has worked with a range of organizations—from agile startups to publicly traded companies—driving business growth and developing successful strategies across industries. His expertise in scaling businesses and creating educational platforms has been key to the guide's reach and effectiveness.

Kris's deep roots in the trades and industrial sector, paired with his extensive experience in business development, give him a unique ability to understand both the practical and strategic needs of companies and individuals. His leadership and ability to mentor others have helped shape the platform, making it a go-to resource for tradespeople seeking career advancement and certification.

Having struggled with traditional education early in life, Kris understands the importance of making learning accessible for everyone. His passion for empowering others, especially those who feel underserved by conventional education systems, is reflected in every aspect of the Journeyman Study Guide. Kris's work is driven by a commitment to helping aspiring tradespeople succeed in their careers through affordable, practical, and accessible learning resources.

## Work with the Creators

As co-creators of the Journeyman Study Guide, Bobby Bedi and Kris McFarlane draw from extensive experience working with agile startups, publicly traded companies, and education platforms. Their combined expertise has shaped a platform that empowers businesses and individuals alike. To learn more or explore opportunities with the *Unity Crest Solutions team*, visit [UnityCrestSolutions.com](https://UnityCrestSolutions.com), where they continue to help organizations and people succeed.



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We're here to support your journey toward becoming a certified tradesperson. However, your success ultimately depends on your own effort, practical experience, and thorough preparation with official resources.



# Unlock Your Potential With the Journeyman Study Guide

Embark on a journey to excellence in your trade with the Journeyman Study Guide, an essential resource for aspiring tradespeople. This guide is meticulously crafted to provide you with the knowledge and skills required to succeed on the Journeyman exam. Whether you're a seasoned professional or new to the field, this guide offers valuable insights to enhance your understanding and boost your confidence.

## What's Inside:

- **Detailed Overviews** of potential exam formats and key concepts.
- **Practical Tips** for effective study habits and exam strategies.
- **Practice Questions** to test your knowledge and sharpen your skills.

## Tailored to Your Needs:

Our guide is specifically designed for a variety of trades across all Canadian provinces, ensuring you receive the most relevant and comprehensive information possible.

## Testimonials:

"As an apprentice, the Journeyman Study Guide made complex topics manageable, boosting my confidence, income and career." - Emily Tran, Apprentice Carpenter

"Adapting to Canadian standards was really hard, but the guide bridged the gap between my previous experiences and Canadian requirements." - Ahmed Al-Sayed, Plumber, originally from Egypt

"As an instructor, I find the Journeyman Study Guide aligns well with the curriculum and significantly aids my students." - Derek Smith, Welding Instructor

## A Companion, Not a Substitute:

Remember, the Journeyman Study Guide is a tool to complement your study regimen. For optimal results, use this guide in conjunction with the latest official materials issued by government authorities.

## Are You Ready to Take the Next Step?

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